# Part 1 General

# Section Includes

## Ultimate French Casement Crank Out: Operators, Stationary and Picture units complete with hardware, glazing, weather strip, insect screen, removable screen, grilles-between-the-glass, simulated divided lites, jamb extension, and standard or specified anchors, trim, attachments, and accessories

# Related Sections

## Section 01 33 00 – Submittal Procedures; Shop Drawings, Product Data and Samples

## Section 01 62 00 – Product Options

## Section 01 65 00 – Product Delivery

## Section 01 66 00 – Storage and Handling Requirements

## Section 01 71 00 – Examination and Preparation

## Section 01 73 00 - Execution

## Section 01 74 00 – Cleaning and Waste Management

## Section 01 76 00 – Protecting Installed Construction

## Section 06 22 00 – Millwork: Wood trim other than furnished by window manufacturer

## Section 07 92 00 – Joint Sealant: Sill sealant and perimeter caulking

## Section 09 90 00 – Painting and Coatings: Paint and stain other than factory-applied finish

# References

## American Society for Testing Materials (ASTM):

### E283: Standard Test method for Rate of Air Leakage through Exterior Windows, Curtain Walls and Doors

### E330: Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls and Door by Uniform Static Air Pressure Difference

### E547: Standard Test Method for Water Penetration of Exterior Windows, Curtain Walls and Doors by Cyclic Static Air Pressure Differential

### E2112: Standard Practice for Installation of Exterior Windows, Doors, and Skylights

### E2190: Specification for Sealed Insulated Glass Units

### C1036: Standard Specification for Flat Glass

### F 2090: Standard Specifications for Windows Fall Prevention Devices with Emergency Escape (egress) Release Mechanisms

## American Architectural Manufacturer’s Association/Window and Door Manufacturer’s Association (AAMA/WDMA/CSA):

### AAMA/WDMA/CSA 101/I.S.2/A440-08, NAFS – North American Fenestration Standard/Specification for Windows. Doors and Skylights

### AAMA/WDMA/CSA 101/I.S.2/A440-11, NAFS 2011 – Northern American Fenestration Standard/Specification for Windows, Doors and Skylights

## WDMA I.S.4: Industry Standard for Water Repellant Preservative Treatment for Millwork

## Window and Door Manufacturer’s Association (WDMA): 101/I.S.2 WDMA Hallmark Certification Program

## Sealed Insulating Glass Manufacturer’s Association/Insulating Glass Certification Council (SIGMA/IGCC)

## American Architectural Manufacturer’s Association (AAMA): 2605: Voluntary Specification for High Performance Organic Coatings on Architectural Extrusions and Panels

## National Fenestration rating Council (NFRC):

### 101: Procedure for Determining Fenestration Product Thermal Properties

### 200: Procedure for Determining Solar Heat Gain Coefficients at Normal Incidence

# Submittals

## Shop Drawings: Submit shop drawings under provision of Section 01 33 00.

## Product Data: Submit product data for certified options under provision of CSI MasterFormat Section 01 33 00. Product performance rating information may be provided via quote, performance rating summary (NFRC Data), or certified performance grade summary (WDMA Hallmark data).

## Samples:

### Submit corner section under provision of section 01 33 00.

### Specified performance and design requirements under provisions of CSI MasterFormat Section 01 33 00.

# Quality Assurance

## Requirements: consult local code for IBC [International Building Code] and IRC [International Residential Code] adoption year and pertinent revisions for information on:

### Egress, emergency escape and rescue requirements

### Basement window requirements

### Windows fall prevention and/or window opening control device requirements

# Delivery

## Comply with provisions of Section 01 65 00

## Deliver in original packaging and protect from weather

# Storage and Handling

## Prime and seal wood surfaces, including to be concealed by wall construction, if more than thirty (30) days will expire between delivery and installation.

## Store window units in an upright position in a clean and dry storage area above ground to protect from weather under provision of Section 01660.

# Warranty

# **Complete and current warranty information is available at marvin.com/warranty. The following summary is subject to the terms, condition, limitations and exclusions set forth in the Marvin Windows and Door Limited Warranty and Products in Coastal Environments Limited Warranty Supplement:**

## Clear insulating glass with stainless steel spacers is warranted against seal failure caused by manufacturing defects and resulting in visible obstruction through the glass for twenty (20) years from the original date of purchase. Glass is warranted against stress cracks caused by manufacturing defects from ten (10) years from the original date of purchase.

## Standard exterior aluminum cladding finish is warranted against manufacturing defects resulting in chalk, fade and loss of adhesion (peel) per the American Architectural Manufacturer’s Association (AAMA) Specification 2605-11 Section 8.4 and 8.9 for twenty (20) years from the original date of purchase.

## Factory-applied interior finish is warranted to be free from finish defects for a period of five (5) years from the original date of purchase.

## Hardware and other non-glass components are warranted to be free from manufacturing defects for ten (10) years from the original date of purchase.

# Part 2 Products

# Manufactured Units

## Description: Factory-assembled Ultimate French Casement as manufactured by Marvin, Warroad, Minnesota.

# Frame Description

## Interior: Non Finger-Jointed Pine or finger-jointed core with non finger-jointed Pine veneer; optional non finger-jointed Douglas fir or finger-jointed core with non finger-jointed Douglas Fir veneer; optional non finger-jointed White Oak or finger-jointed with non finger-jointed Oak veneer; non finger-jointed Cherry or finger-jointed core with Cherry veneer; non finger-jointed Mahogany or finger-jointed core with non finger-jointed Mahogany veneer; non finger-jointed Vertical Grain Douglas Fir or finger-jointed with non finger-jointed Vertical Grain Douglas Fir veneer.

### Kiln-dried to moisture content no greater than twelve (12) percent at the time of fabrication

### Water repellant preservative treated in accordance with WDMA I.S.4.

## Frame exterior aluminum clad with 0.050 inch (1.3mm) thick extruded aluminum

## Frame thickness: 1 3/16” (30mm)

## Frame depth has an overall 5 21/32” jamb (144mm). 4 9/16” (116mm) jamb depth from the nailing fin plane to the interior face of the frame for new construction.

# Sash Description

## Interior: Non Finger-Jointed Pine or finger-jointed core with non finger-jointed Pine veneer; optional non finger-jointed Douglas fir or finger-jointed core with non finger-jointed Douglas Fir veneer; optional non finger-jointed White Oak or finger-jointed with non finger-jointed Oak veneer; non finger-jointed Cherry or finger-jointed core with Cherry veneer; non finger-jointed Mahogany or finger-jointed core with non finger-jointed Mahogany veneer; non finger-jointed Vertical Grain Douglas Fir or finger-jointed with non finger-jointed Vertical Grain Douglas Fir veneer.

### Kiln-dried to moisture content no greater than twelve (12) percent at the time of fabrication

### Water repellant preservative treated with accordance with WDMA I.S.4

## Sash exterior aluminum clad with 0.055” (1.3mm) thick extruded aluminum

## Sash thickness: 1 5/8” (41mm) and 1 7/8” (48mm)

## Stiles and Rails: 2 1/16” (52mm)

## Sash Option: Optional tall bottom rail: 3 9/16” (90mm)

## Glazing Profiles:

### Interior Glazing Profile:

### Standard: Ogee

### Optional: Square

### Exterior Glazing Profile:

### Standard: Putty

### Optional: Square (applies to rectangle and polygon units. Option not offered on round top and full radius units.)

# Glazing

## Select quality complying with ASTM C 1036. Insulating glass SIGMA/IGCC certified to performance level CBA when tested in accordance with ASTM E 2190

## Glazing method: Insulating glass

## Glazing seal: Silicone bedding at interior and exterior

## Insulating glass will be altitude adjusted with capillary tubes for higher elevations. Argon gas is not available for elevations that require capillary tubes

## Dual-pan thickness: 3/4" or 1”; Tri-pane thickness: 1”

## Glass fill: Air with capillary tubes, Argon

## Glass Type: Clear, Bronze, Gray, Reflective Bronze, Tempered, Obscure, Laminated, Low E2, Low E3, Low E1, Low E2/ERS, Low E3/ERS,

## Tri-pane glass (TG): Tripane Low E3/E1/ERS, Tripane E2/E1/ERS, Tripane Low E1 Argon, Tripane Low E2 Argon, Tripane Low E3 Argon. This glass type is dependent on sash thickness and availability.

## Consult ADM or OMS for availability

# Finish

## Exterior: Aluminum clad. Fluoropolymer modified acrylic topcoat over a primer. Meets AAMA 2605 requirements.

### Aluminum clad color options: Bahama Brown, Bronze, Cadet Gray, Cascade Blue, Cashmere, Clay, Coconut Cream, Ebony, Evergreen, Gunmetal, Hampton Sage, Pebble Gray, Sierra White, Stone White, Suede, Wineberry, Bright Silver (pearlescent), Copper (pearlescent), Liberty Bronze (pearlescent)

### Custom colors: Contact your Marvin representative

## Interior Finish options:

### Prime: Factory-applied water-borne acrylic primer. Meets WDMA TM-11 requirements.

### Painted Interior Finish. Factory-applied water-borne acrylic enamel. Available on Pine product only. Available in White or Designer Black. Meets WDMA TM-14 requirements.

### Factory-applied water-borne acrylic enamel clear coat. Applied in two coats with light sanding between coats. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Meets WDMA TM-14 requirements.

### Factory-applied water-borne urethane stain. Stain applied over a wood (stain) conditioner. A water-borne acrylic enamel clear coat applied in two separate coats, with light sanding between coats, applied over the stain. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Colors available: Wheat, Honey, Hazelnut, Leather, Cabernet, and Espresso. Meets WDMA TM-14 requirements.

# Hardware

## A multi-point mechanism is applied to the perimeter of the primary sash. Lock is activated by a locking lever that is mounted near the midpoint of the sill on the interior face of the sill stop. Strike plates are mounted to the sill, head and secondary sash to provide interlocking of the sash to the frame. The roto mechanism allows each sash to crank out to 90 degrees.

## There are two E-Gard® coated hinges. One is connected at the sill and bottom rail and second one connected at the head jamb and top rail. The tracks are stainless steel.

## The standard crank out handles are folding handles

## Crank out units do not have the wash mode hinge option. Frames width an OM of 40” to 45 1/16” use a 10” Dyad Hinge. Units that are 45 1/16” to 60” use a 10” non-wash mode standard hinge. Single are hinges greater than 9 ¾” will open a full 90 degrees. Operating force at the handles is less than 5 lbs.

## The standard finish available for the locking handles is Satin Taupe (painted), with option for White (painted), Bronze (painted), Satin Chrome (plated), Satin Nickel (plated), Oil Rubbed Bronze (plated), Brass (plated), Antique Brass (plated) and Polished Chrome (plated)

## Optional Factory Installed Window Opening Control Device (WOCD): The standard operation of the WOCD limits the operation of the sash to an opening of less than 4” (102mm). The sash arm detaches from the lock housing by a two-step function actuation to allow the normal operation of the unit. The WOCD re-engages when the unit is fully closed. WOCD is Coastal-compliant. Hardware meets ASTM F2090.

### Minimum frame OSM 20” (508mm) x 19 1/8” (486mm);

### Maximum frame

### 44” (1118mm) width

### If the width is greater than 36” (914mm) or less than 44” (1118), then 92” (2337mm) maximum height

### If the width is less than or equal to 36” (914), then 96 1/8” (2442mm).

### The WOCD hardware is handed. The Lock Housing and Sash Arm are comprised of multiple stainless steel, injection molded components, and a single stainless steel spring. The Lock Housing fits within a pocket of the jamb. The Sash Arm will fit within a pocket between the jamb/sill cover and the locking hardware.

# Weather Strip

## Weather strip at the frame is a hollow foamed material bent around 90-degree corner to allow for seamless corner joints

### Color: Beige

## Sash weather strip bulb shaped glass filled material

### Color: White, beige or black

# Jamb Extension

## Jamb extensions are available for various wall thickness factory-applied up to a 12” (305mm) wide

## Finish: Match interior frame finish

# Insect Screen

## Aluminum frame finish is available in Satin Taupe (standard). Optional: Bronze, Stone White, Ebony

## Screen mesh: Standard is Marvin Bright ViewTM. Optional Charcoal Aluminum Wire, Black Aluminum Wire, Bright Bronze Aluminum Wire, Bright Aluminum Wire

## Optional Wood Screen Surround with Marvin Bright ViewTM. Species will match unit species

# Simulated Divided Lites (SDL)

## 5/8” (16mm) wide, 7/8” (22mm) wide, 1 1/8” (29mm) wide, 1 15/16” (49mm) wide, 2 13/32” (61mm) wide with or w/out internal spacer bar

## Exterior muntins: 0.055” (1.4mm) thick extruded aluminum

## Interior muntins: Pine, Douglas fir, White Oak, Cherry, Mahogany, Vertical Grain Douglas Fir

## Muntins adhere to glass with closed-cell copolymer acrylic foam tape

## SDL Profiles:

### Interior SDL Profile:

### Standard: Ogee

### Optional: Square

### Exterior SDL Profile:

### Standard: Putty

### Optional: Square (applies to rectangle and polygon units. Option not offered on round top and full radius units.)

## Patterns: Rectangular, diamond, custom lite cut

## Finish – exterior matches exterior aluminum clad colors, interior matches’ interior wood species and color

# Grilles-Between-the–Glass (GBG)

## 23/32” (18mm) contoured aluminum bar

### Exterior Colors: exterior matches exterior aluminum clad colors. The exterior GBG color is designed to best match the Marvin aluminum clad color when used with Low E glass. The use of different types of glazing may alter the exterior GBG color appearance

### Interior Colors: White is the default color. Optional colors: Bronze, Pebble Gray, Sierra, White, Ebony (only available with Ebony exterior)

## Optional flat aluminum spacer bar; Contact your Marvin representative

## Pattern: Rectangular, Cottage, Custom lite layout

# Accessories and Trim

## Installation Accessories:

### Factory-installed vinyl nailing/drip cap

### Installation brackets: 6 3/8” (162mm), 9 3/8” (283mm), 15 3/8” (390mm)

### Masonry brackets: 6” (152mm), 10” (254mm)

## Aluminum Extrusions:

### Profile: Brick mold casing, flat casing, various special casing, frame expander, jamb extender, mullion cover, mullion expander, subsill, subsill end cap and lineal cap

### Finish: Fluoropolymer modified acrylic topcoat applied over primer. Meets AAMA 2605 requirements

### Available in all exterior aluminum clad colors

# Part 3 Execution

# Examination

## Verification of Condition: Before installation, verify openings are plumb, square and of proper dimensions as required in Section 01 71 00. Report frame defects or unsuitable conditions to the General Contractor before proceeding.

## Acceptance of Condition: Beginning on installation confirms acceptance of existing conditions.

# Installation

## Comply with Section 01 73 00.

## Assemble and install window/door unit(s) according to manufacturer’s instruction and reviewed shop drawing.

## Install sealant and related backing materials at perimeter of unit or assembly in accordance with Section 07 92 00 Joint Sealants. Do not use expansive foam sealant.

## Install accessory items as required.

## Use finish nails to apply wood trim and mouldings.

# Field Quality Control

## Remove visible labels and adhesive residue according to manufacturer’s instruction.

## Unless otherwise specified, air leakage resistance tests shall be conducted at a uniform static pressure of 75 Pa (~1.57 psf). The maximum allowable rate of air leakage shall not exceed 2.3 L/sm2 (~0.45 cfm/ft2).

## Unless otherwise specified, water penetration resistance testing shall be conducted per AAMA 502 and ASTM E1105 at 2/3 of the fenestration products design pressure (DP) rating using “Procedure B” – cyclic static air pressure difference. Water penetration shall be defined in accordance with the test method(s) applied.

# Cleaning

## Remove visible labels and adhesive residue according to manufacturer’s instruction.

## Leave windows and glass in a clean condition. Final cleaning as required in Section 01 74 00.

# Protecting Installed Construction

## Comply with Section 07 76 00.

## Protecting windows from damage by chemicals, solvents, paint or other construction operations that may cause damage.

End of Section