

Essential Frame Expander

Field Applied Instruction

Before You Begin

Every installation is unique. This instruction illustrates typical methods for applying interior accessories to trim out a unit. It is important to determine which interior accessory will best meet the needs of your particular installation. Three options are presented in this document: Interior Frame Filler, 1/2" to 5/8" Drywall Return, and 3/4" Receiver.

IMPORTANT

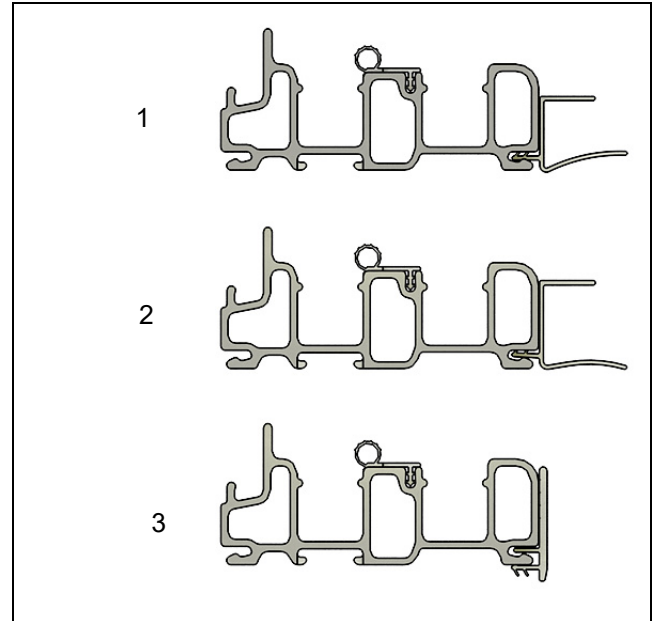
Proper assembly of accessories, installation, and maintenance of products is necessary if the benefits of the experienced product design, engineering, quality materials, and skilled workmanship are to be fully attained.

You Will Need To Supply

- Safety glasses
- Hearing protection
- Rubber mallet
- Wood block (1/2" x 2" x 6")

NOTE: If replacement of parts ever becomes necessary, please contact your local Marvin retailer.

Parts Included



1	3/4" Receiver V1710
2	1/2" to 5/8" Drywall return V1401
3	Frame filler V2053

Installing the Interior Frame Filler

1. Start the installation of the frame filler in the lower left hand corner. See Figure 1.



Figure 1

2. Partially insert vertical jamb piece to allow for a tight butt joint with the horizontal sill piece. Use a mallet to fully insert the sill piece. See Figure 2 and Figure 3.

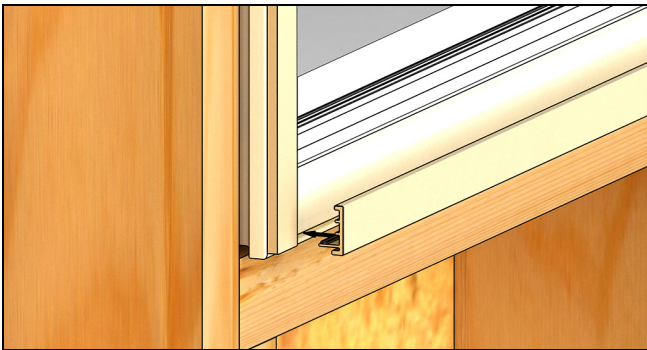


Figure 2

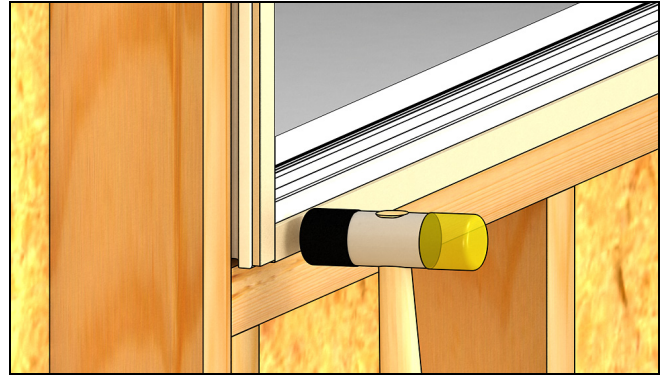


Figure 3

3. Use a wrap around fashion when inserting the remaining three pieces. See Figure 4.



Figure 4

Installing Drywall Return and 3/4" Receiver on Single Unit

1. Pick a corner and space the end of the return or receiver from the edge of the frame. See Figure 5.
Drywall Return- 11/16", **3/4" Receiver-** 13/16".

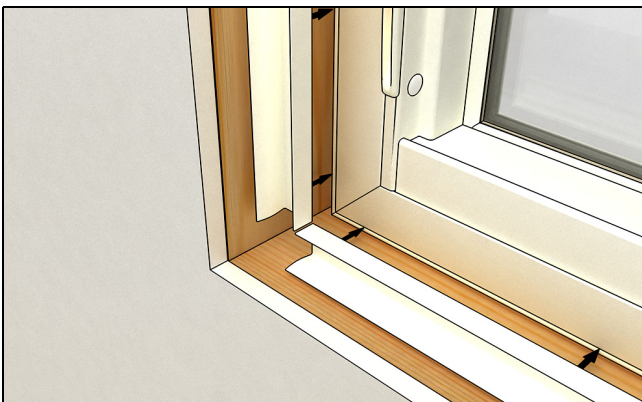


Figure 5

2. Start the next piece by butting it up against the inside corner of the first piece and work your way around the unit. See Figure 6. Use a wood block and soft mallet to tap into place.



Figure 6