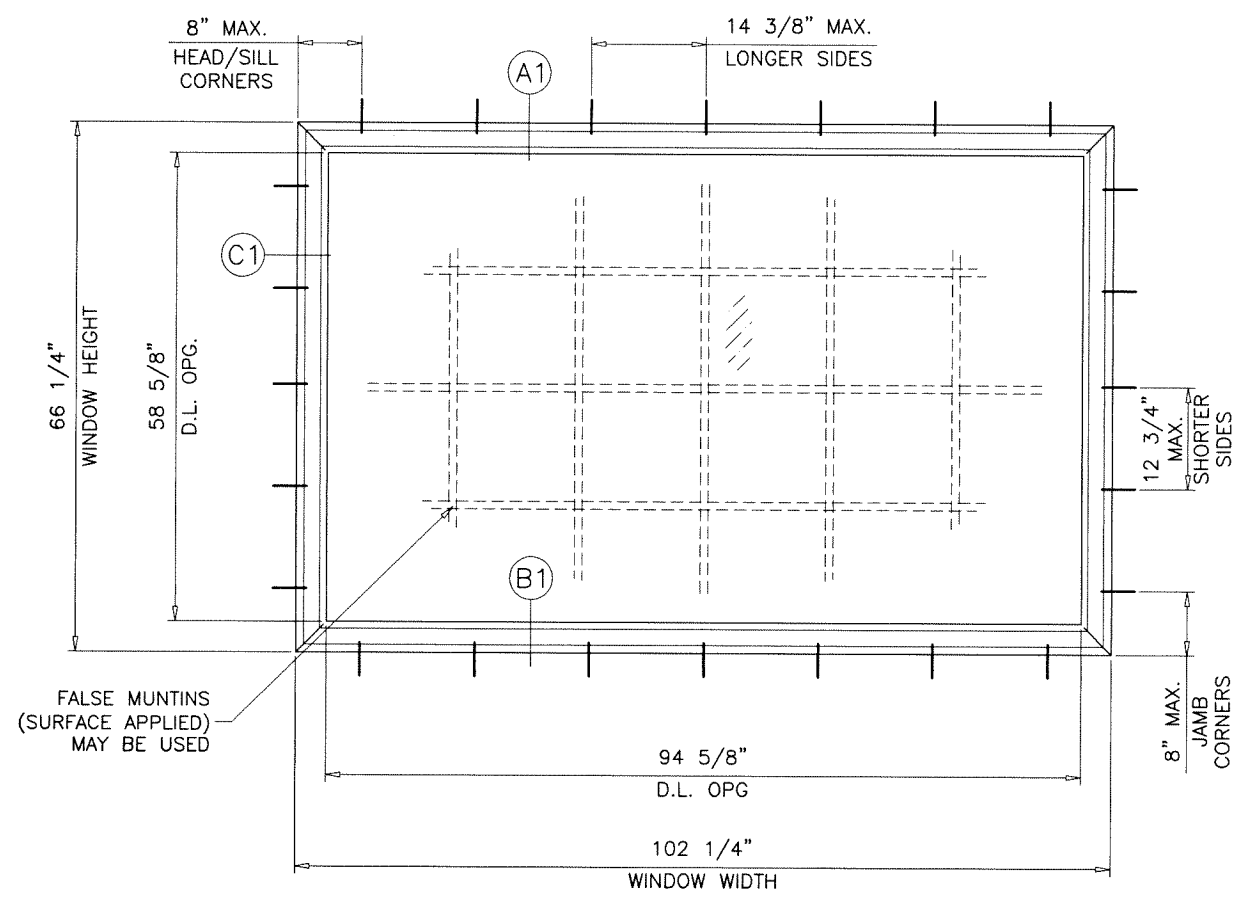


TYPICAL ELEVATION
SERIES S-425



TYPICAL ELEVATION
SERIES S-426

Coastline Direct Glaze Casement IZ4

DESIGN LOAD RATING FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEETS 2 & 3.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF FIXED/FIXED OR FIXED WITH OTHER F.B.C. APPR'D WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN. LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC.

CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

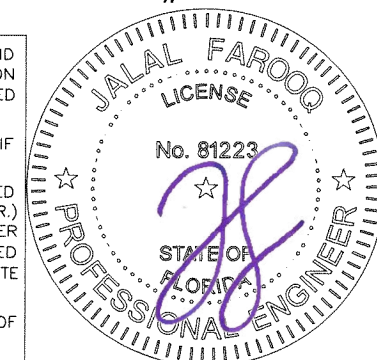
MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

Sealed: 7/26/2023

FL #34706

- A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL 20-73F-MWD

Coastline Direct Glaze Casement IZ4



PO Box 100, 401 State Ave. N.
Warroad, MN. 56763
Tel. (218) 386-1430 Ext. 2143

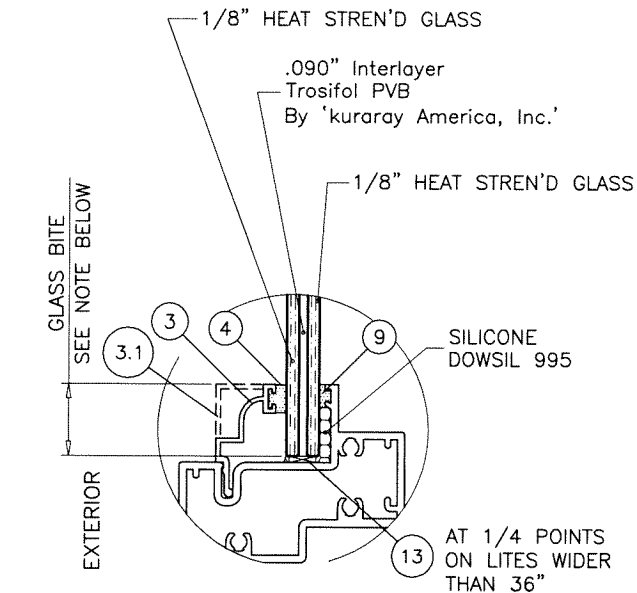
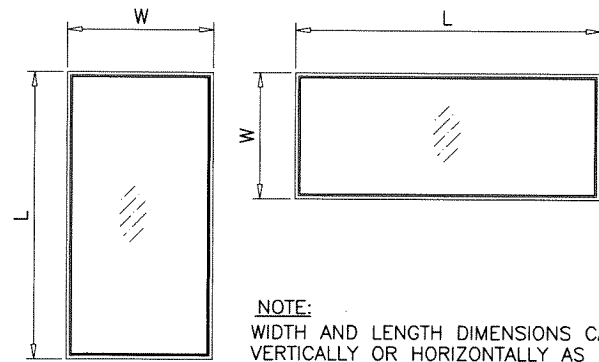
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A	07.25.23	by description UPDATED TO 2023 FBC

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dr. by: TARIQ
chk. by:

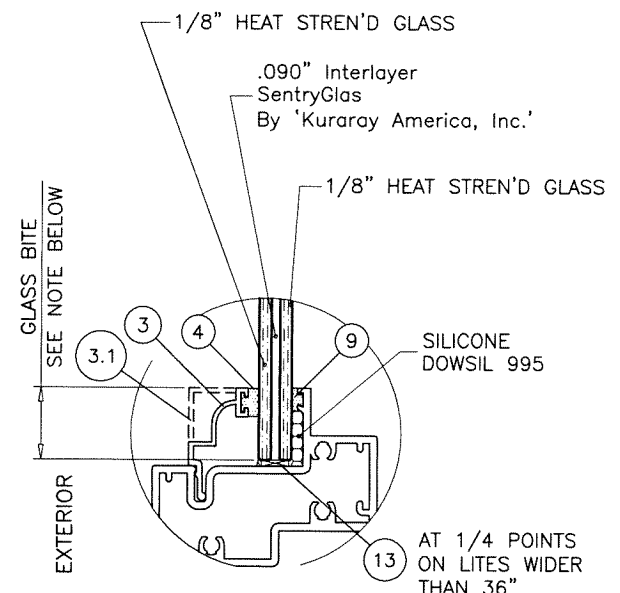
drawing no.
20-73F

sheet 1 of 9

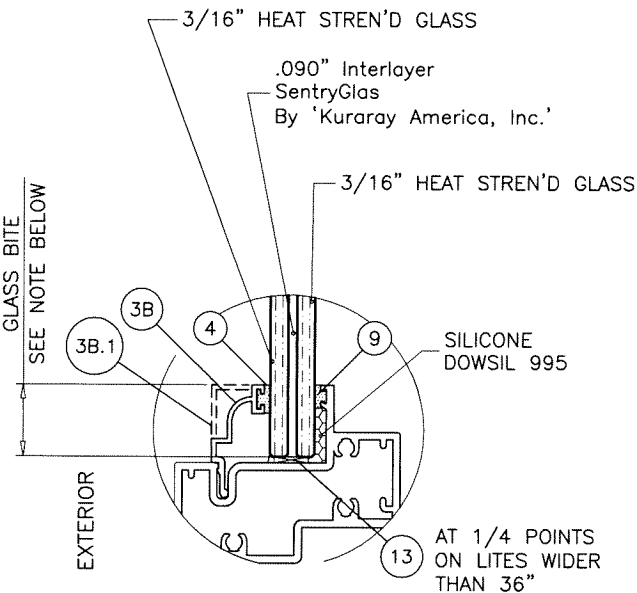
DESIGN LOAD CAPACITY - PSF (SERIES S-425)							
WINDOW DIMS.		GLASS TYPE 'A'		GLASS TYPES 'B', 'C' & 'D1'		GLASS TYPE 'D'	
WIDTH	HEIGHT	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)
19-1/8"	38-3/8"	70.0	70.0	80.0	80.0	80.0	80.0
26-1/2"		70.0	70.0	80.0	80.0	80.0	80.0
32"		70.0	70.0	80.0	80.0	80.0	80.0
37"		70.0	70.0	80.0	80.0	80.0	80.0
42"		67.5	67.5	77.1	77.1	77.1	77.1
48"		67.5	67.5	77.1	77.1	77.1	77.1
53-1/8"		67.5	67.5	77.1	77.1	77.1	77.1
60"		67.5	67.5	77.1	77.1	77.1	77.1
77"	-	-	77.1	77.1	-	-	
19-1/8"	50-5/8"	70.0	70.0	80.0	80.0	80.0	80.0
26-1/2"		70.0	70.0	80.0	80.0	80.0	80.0
32"		70.0	70.0	80.0	80.0	80.0	80.0
37"		70.0	70.0	80.0	80.0	80.0	80.0
42"		61.7	61.7	70.5	70.5	70.5	70.5
46"		56.3	56.3	61.7	61.7	64.3	64.3
48"		-	-	61.7	61.7	-	-
53-1/8"		-	-	58.5	58.5	-	-
58"	-	-	58.5	58.5	-	-	
19-1/8"	63"	70.0	70.0	80.0	80.0	80.0	80.0
26-1/2"		70.0	70.0	80.0	80.0	80.0	80.0
32"		70.0	70.0	80.0	80.0	80.0	80.0
37"		70.0	70.0	80.0	80.0	80.0	80.0
46"		-	-	64.3	64.3	-	-
19-1/8"	74-1/4"	70.0	70.0	80.0	80.0	80.0	80.0
26-1/2"		70.0	70.0	80.0	80.0	80.0	80.0
31"		-	-	80.0	80.0	-	-
32"		-	-	80.0	80.0	-	-
37"		-	-	80.0	80.0	-	-
39"	-	-	75.9	75.9	-	-	
19-1/8"	80"	70.0	70.0	80.0	80.0	80.0	80.0
26-1/2"		70.0	70.0	80.0	80.0	80.0	80.0
29"		70.0	70.0	80.0	80.0	80.0	80.0
32"		-	-	80.0	80.0	-	-
37"		-	-	80.0	80.0	-	-
19-1/8"	84"	70.0	70.0	80.0	80.0	80.0	80.0
26-1/2"		70.0	70.0	80.0	80.0	80.0	80.0
27"		70.0	70.0	80.0	80.0	80.0	80.0
32"		-	-	80.0	80.0	-	-
35"		-	-	80.0	80.0	-	-



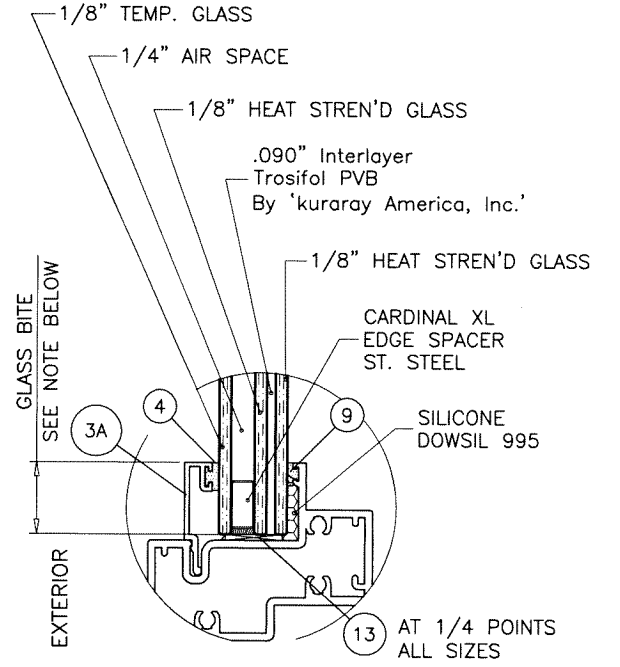
GLASS TYPE 'A'
11/32" OVERALL



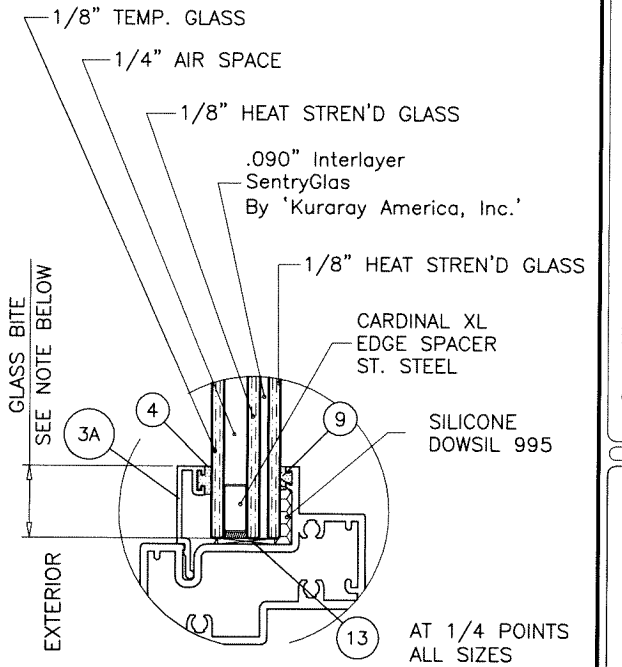
GLASS TYPE 'B'
11/32" OVERALL



GLASS TYPE 'C'
7/16" OVERALL



GLASS TYPE 'D'
11/16" OVERALL



GLASS TYPE 'D1'
11/16" OVERALL

GLAZING OPTIONS

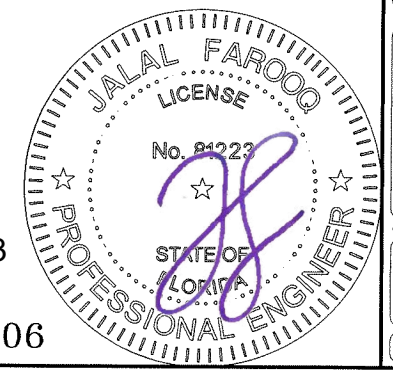
GLASS BITE TYPICAL:
5/8" MIN. GLASS BITE FOR DESIGN LOADS UPTO ±70.0 PSF
3/4" MIN. GLASS BITE FOR DESIGN LOADS ABOVE ±70.0 PSF

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS).

SERIES S-425

Sealed: 7/26/2023

FL #34706



af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\20-73F-MWD

Coastline Direct Glaze Casement IZ4
MARVIN
PO Box 100, 401 State Ave. N.
Warroad, MN, 56763
Tel. (218) 386-1430 Ext. 2143

revisions:	no	date	by	description

date: 10-03-20
scale: -
dr. by: TARIQ
chk. by:

drawing no.
20-73F
sheet 2 of 9

DESIGN LOAD CAPACITY - PSF (S-426)

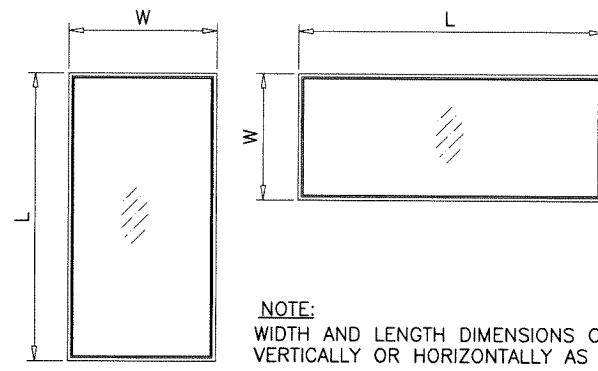
WINDOW DIMS.		GLASS TYPE 'C'	
WIDTH	HEIGHT	EXT.(+)	1NT.(-)
19-1/8"	63"	80.0	80.0
26-1/2"		80.0	80.0
32"		80.0	80.0
37"		80.0	80.0
42"		80.0	80.0
48"		80.0	80.0
53-1/8"		80.0	80.0
60"		80.0	80.0
66-1/4"		80.0	80.0
72"		80.0	80.0
78"	80.0	80.0	
19-1/8"	74-1/4"	80.0	80.0
26-1/2"		80.0	80.0
32"		80.0	80.0
37"		80.0	80.0
42"		80.0	80.0
48"		80.0	80.0
53-1/8"		80.0	80.0
60"		80.0	80.0
66-1/4"		80.0	80.0
72"		73.6	73.6
78"	71.4	71.4	
19-1/8"	80"	80.0	80.0
26-1/2"		80.0	80.0
32"		80.0	80.0
37"		80.0	80.0
42"		80.0	80.0
48"		80.0	80.0
53-1/8"		80.0	80.0
60"		80.0	80.0
66-1/4"		80.0	80.0
72"		73.6	73.6
78"	67.9	67.9	
19-1/8"	84"	80.0	80.0
26-1/2"		80.0	80.0
32"		80.0	80.0
37"		80.0	80.0
42"		80.0	80.0
48"		80.0	80.0
53-1/8"		80.0	80.0
60"		80.0	80.0
66-1/4"		80.0	80.0
72"		73.6	73.6
78"	67.9	67.9	

DESIGN LOAD CAPACITY - PSF (S-426)

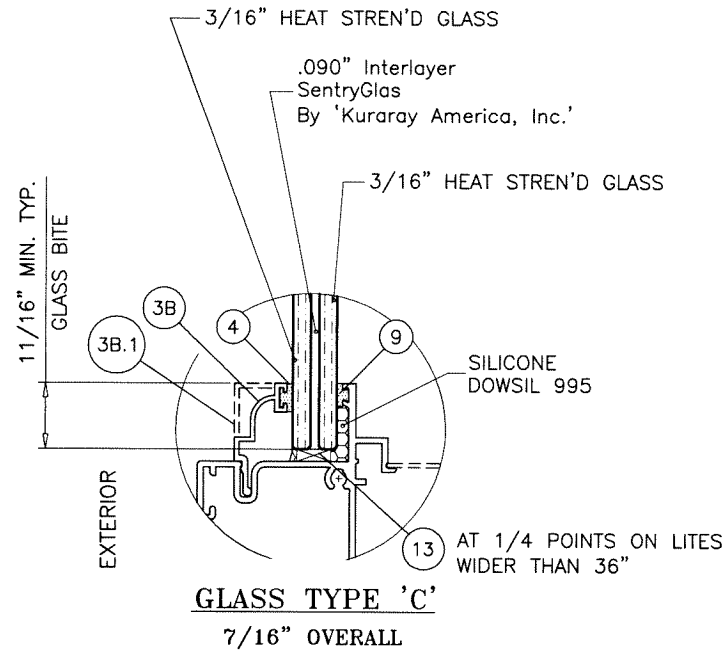
WINDOW DIMS.		GLASS TYPE 'C'		
WIDTH	HEIGHT	EXT.(+)	1NT.(-)	
19-1/8"	90"	80.0	80.0	
26-1/2"		80.0	80.0	
32"		80.0	80.0	
37"		80.0	80.0	
42"		80.0	80.0	
48"		80.0	80.0	
53-1/8"		80.0	80.0	
60"		80.0	80.0	
66-1/4"		80.0	80.0	
72"		73.6	73.6	
19-1/8"	96"	80.0	80.0	
26-1/2"		80.0	80.0	
32"		80.0	80.0	
37"		80.0	80.0	
42"		80.0	80.0	
48"		80.0	80.0	
53-1/8"		80.0	80.0	
60"		80.0	80.0	
66-1/4"		80.0	80.0	
19-1/8"		102-1/4"	80.0	80.0
26-1/2"	80.0		80.0	
32"	80.0		80.0	
37"	80.0		80.0	
42"	80.0		80.0	
48"	80.0		80.0	
53-1/8"	80.0		80.0	
60"	80.0		80.0	
66-1/4"	80.0		80.0	
19-1/8"	108"		80.0	80.0
26-1/2"		80.0	80.0	
32"		80.0	80.0	
37"		80.0	80.0	
42"		80.0	80.0	
48"		80.0	80.0	
53-1/8"		80.0	80.0	
60"		80.0	80.0	
19-1/8"		114"	80.0	80.0
26-1/2"			80.0	80.0
32"	80.0		80.0	
37"	80.0		80.0	
42"	80.0		80.0	
48"	80.0		80.0	
53-1/8"	80.0		80.0	
19-1/8"	120"		80.0	80.0
26-1/2"			80.0	80.0
32"			80.0	80.0
37"		80.0	80.0	
42"		80.0	80.0	
48"		80.0	80.0	
53-1/8"		80.0	80.0	

DESIGN LOAD CAPACITY - PSF (S-426)

WINDOW DIMS.		GLASS TYPE 'C'		
WIDTH	HEIGHT	EXT.(+)	1NT.(-)	
19-1/8"	126"	80.0	80.0	
26-1/2"		80.0	80.0	
32"		80.0	80.0	
37"		80.0	80.0	
42"		80.0	80.0	
48"		80.0	80.0	
53-1/8"		80.0	80.0	
19-1/8"		132"	80.0	80.0
26-1/2"			80.0	80.0
32"			80.0	80.0
37"	80.0		80.0	
42"	80.0		80.0	
48"	80.0		80.0	
19-1/8"	138"		80.0	80.0
26-1/2"			80.0	80.0
32"			80.0	80.0
37"			80.0	80.0
42"		80.0	80.0	
48"		80.0	80.0	
19-1/8"		144"	80.0	80.0
26-1/2"			80.0	80.0
32"			80.0	80.0
37"			80.0	80.0
42"	80.0		80.0	



NOTE:
WIDTH AND LENGTH DIMENSIONS CAN BE ORIENTED VERTICALLY OR HORIZONTALLY AS SHOWN ABOVE.



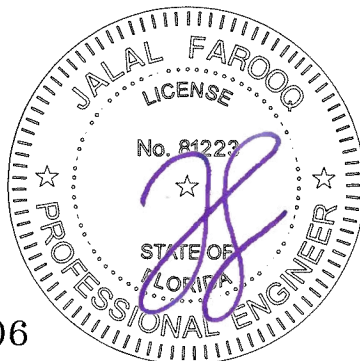
NOTE:
GLASS TYPES AND CHARTS FOR SERIES S-425 SHOWN ON SHEET 2 CAN ALSO BE USED FOR SERIES S-426. LIMITED TO SIZES/LOADS SHOWN THEREIN.

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE BASED ON ASTM E1300-09 (3 SEC. GUSTS).

SERIES S-426

Sealed: 7/26/2023

FL #34706



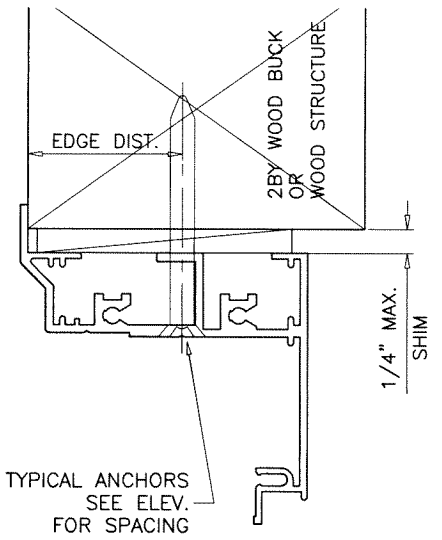
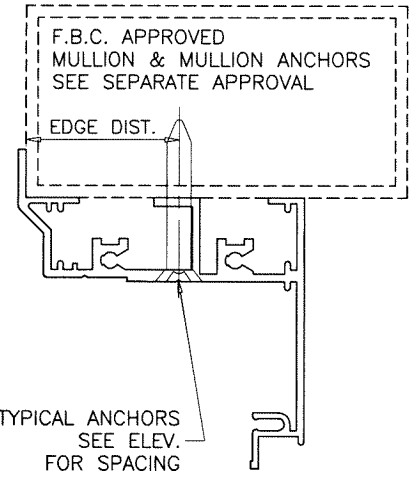
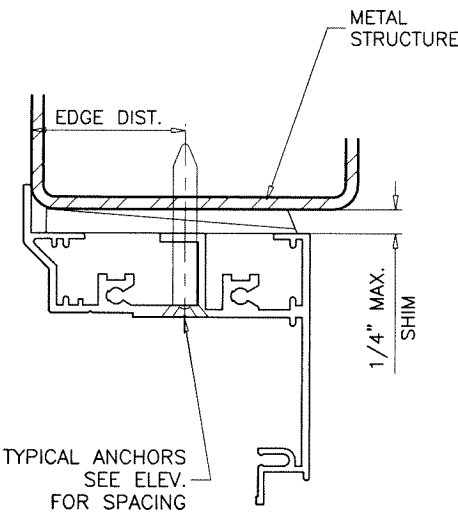
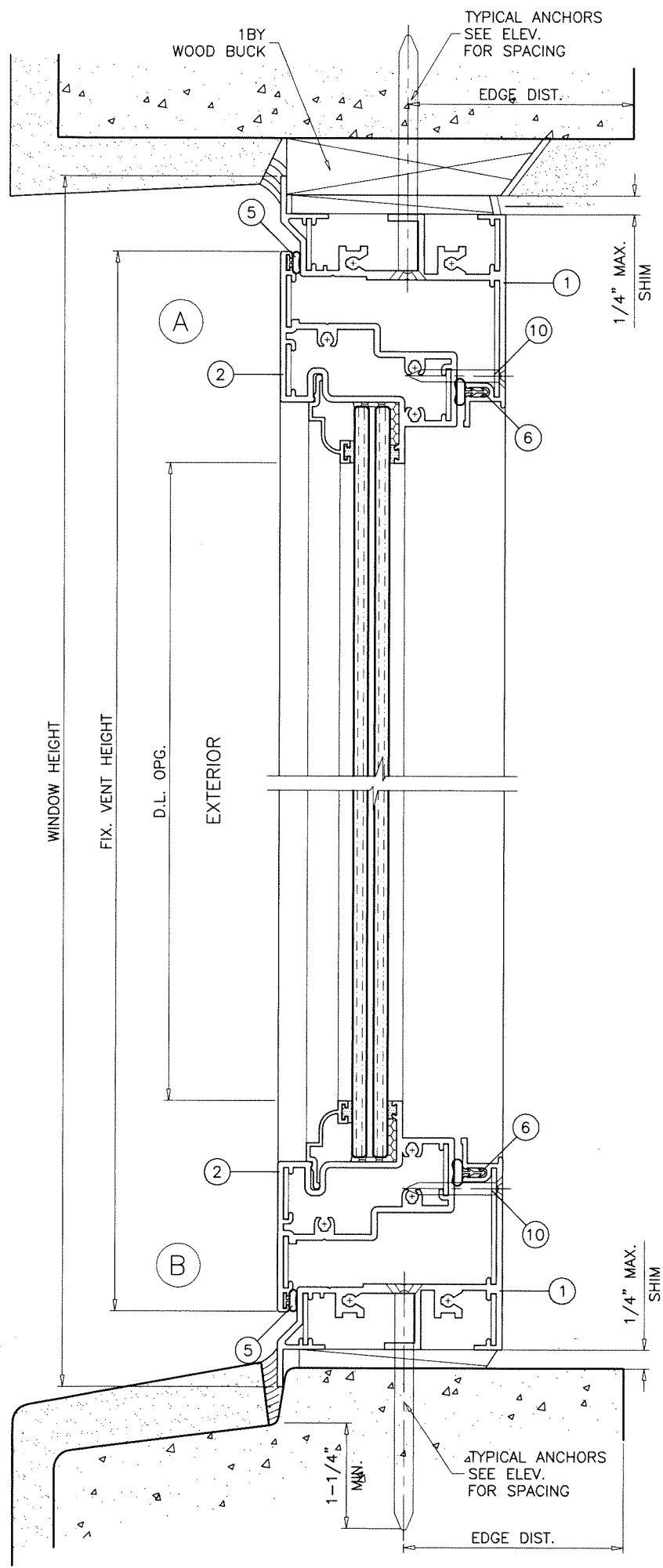
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\20-73F-MWD

Coastline Direct Glaze Casement IZ4
MARVIN
PO Box 100, 401 State Ave. N.
Warroad, MN. 56763
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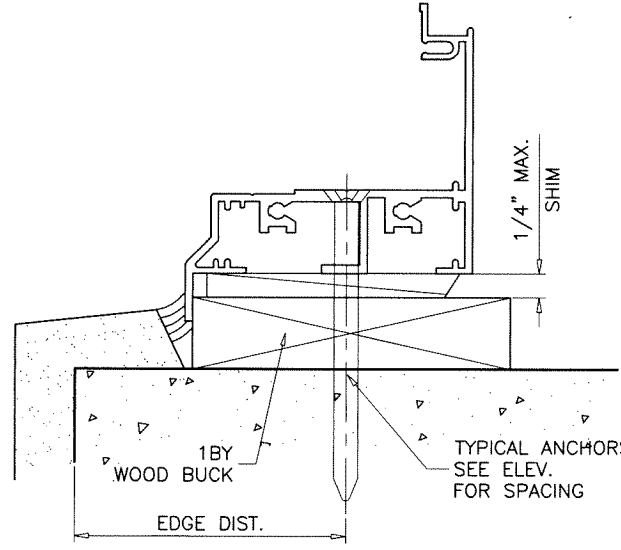
no.	date	description

date: 10-03-20
scale: -
dr. by: TARIQ
chk. by:

drawing no.
20-73F
sheet 3 of 9



WOOD BUCKS AND METAL STRUCTURE NOT BY 'MARVIN'
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM
AND TRANSFER THEM TO THE BUILDING STRUCTURE.

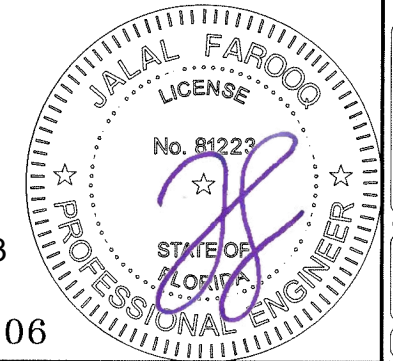


TYPICAL ANCHORS: SEE ELEV. FOR SPACING
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
 1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)
 THRU 1BY BUCKS INTO CONC. OR BLOCKS
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)
 DIRECTLY INTO CONCRETE OR BLOCKS
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)
#14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)
 INTO F.B.C. APPROVED MULLIONS
 OR
 INTO METAL STRUCTURES (HEAD/SILL/JAMBS)
 (3) THREADS MIN. PENETRATION BEYOND SUBSTRATE
 ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
 STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)
TYPICAL EDGE DISTANCE
 INTO CONCRETE AND MASONRY = 2-1/2" MIN.
 INTO WOOD STRUCTURE = 1" MIN.
 INTO METAL STRUCTURE = 3/4" MIN.
 WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
 C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

SERIES S-425

Sealed: 7/26/2023

FL #34706



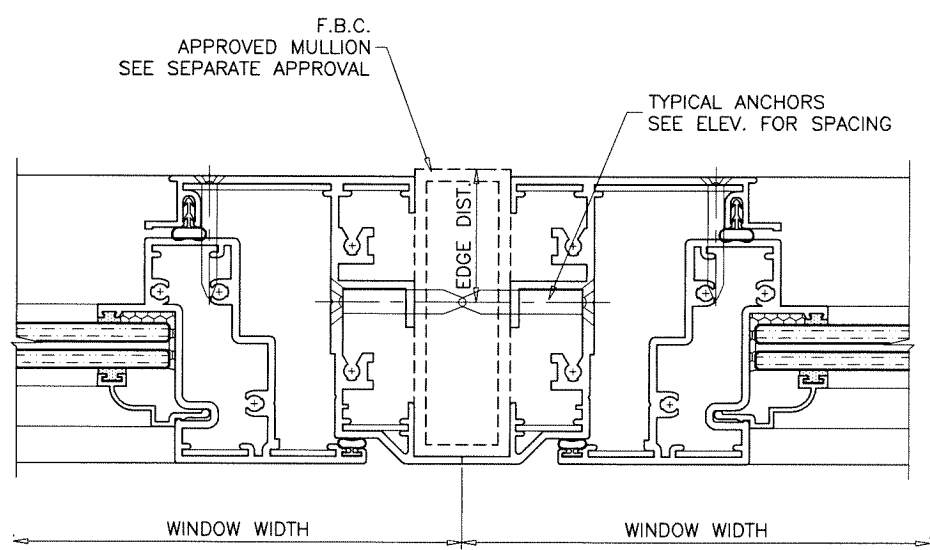
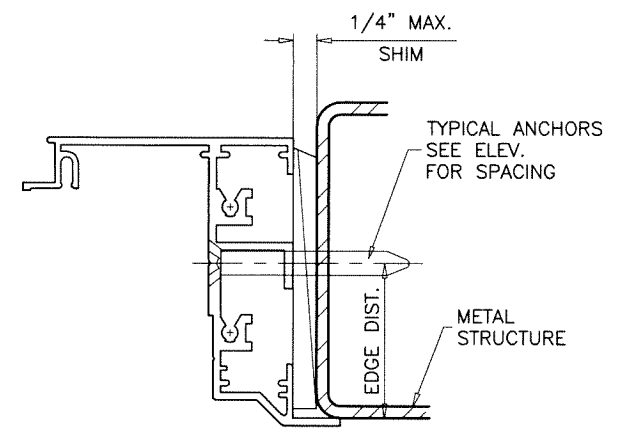
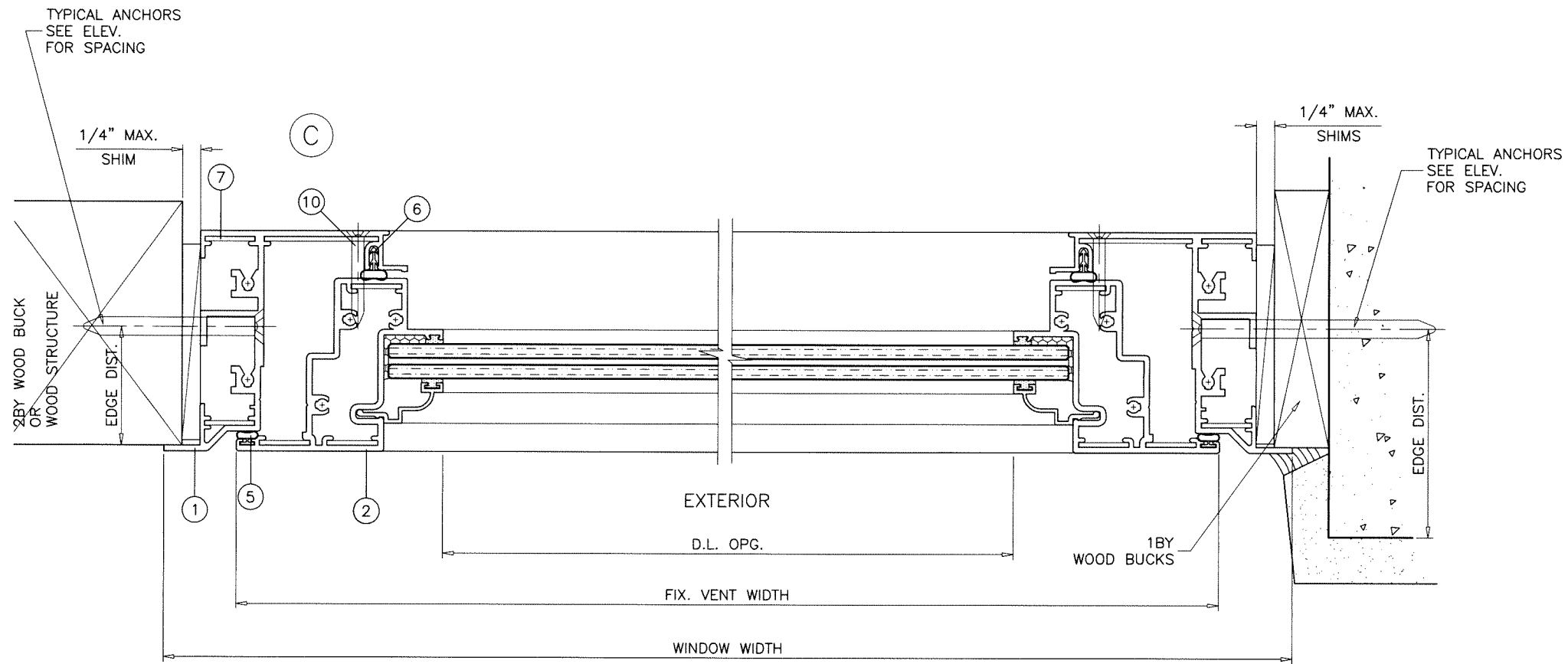
AL-FAROOQ CORPORATION
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 9360 SUNSET DRIVE, SUITE 220
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 COMP-ANL 20-73F-MWD

Coastline Direct Glaze Casement IZ4
MARVIN
 PO Box 100, 401 State Ave. N.
 Warroad, MN. 56763
 Tel. (218) 386-1430 Ext. 2143

no	date	by	description

date: 10-03-20
 scale: 1/2" = 1"
 dr. by: TARIQ
 chk. by:

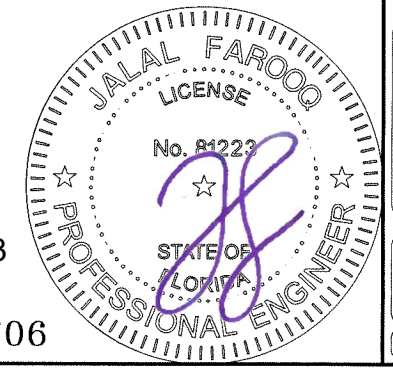
drawing no.
20-73F
 sheet 4 of 9



SERIES S-425

Sealed: 7/26/2023

FL #34706



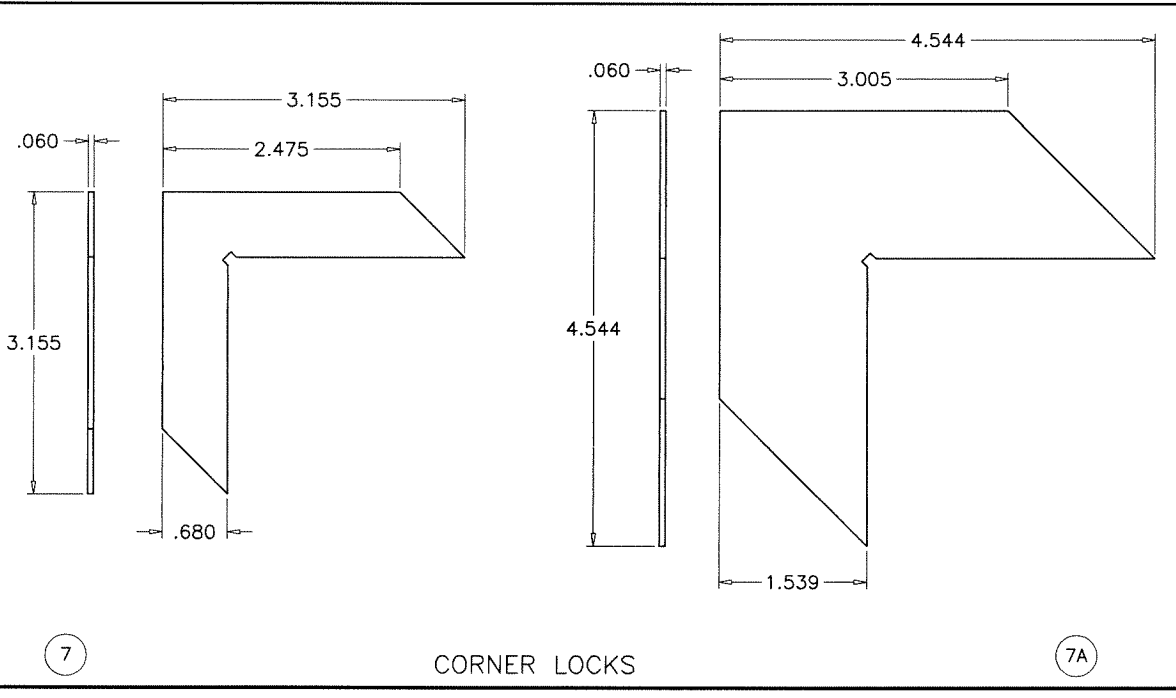
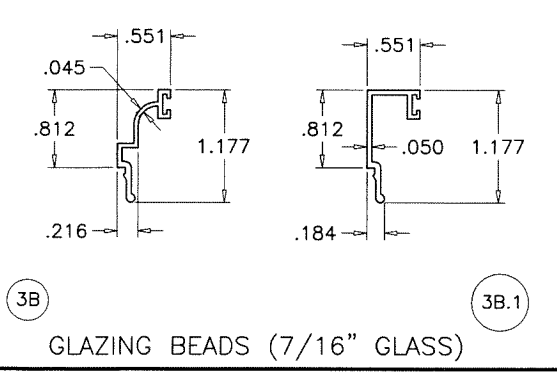
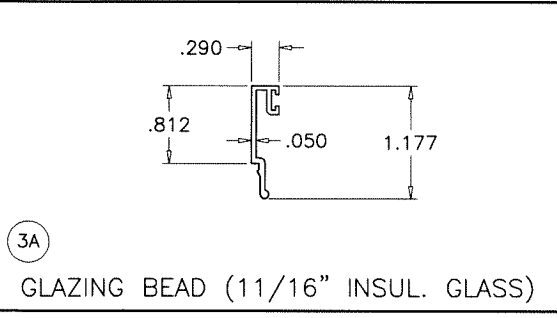
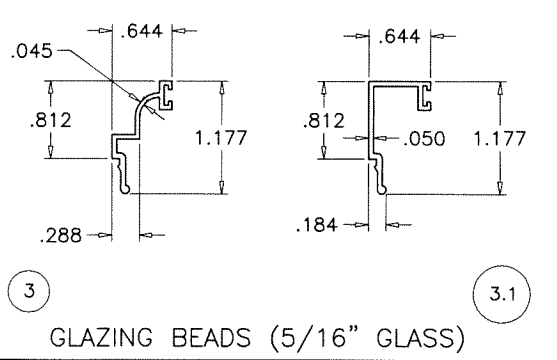
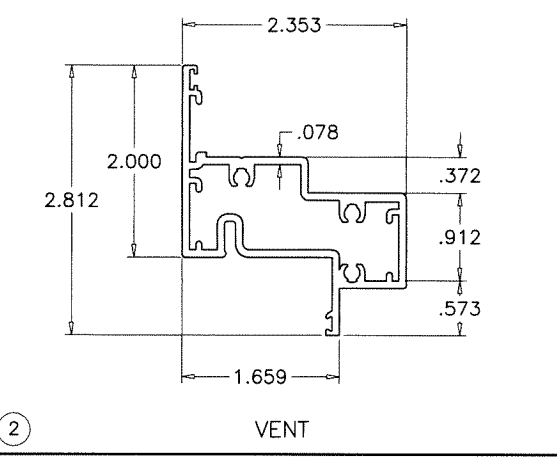
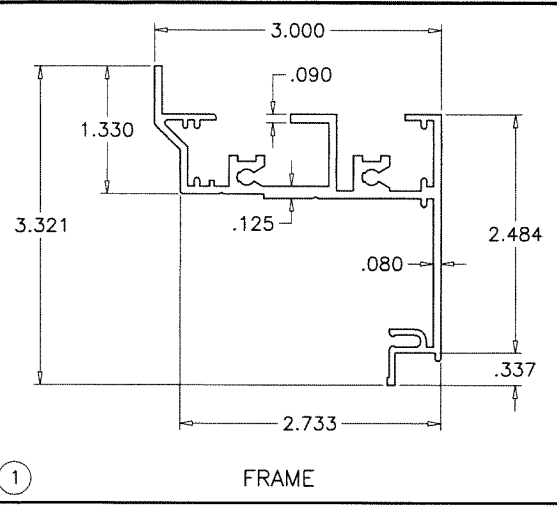
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 ENGINEERS & PRODUCT DEVELOPMENT
 9360 SUNSET DRIVE, SUITE 220 (C.A.N. 3538)
 MIAMI, FLORIDA 33173
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Coastline Direct Glaze Casement IZ4
MARVIN
 PO Box 100, 401 State Ave. N.
 Warroad, MN. 56763
 Tel. (218) 386-1430 Ext. 2143

no	date	by	description

date: 10-03-20
 scale: 1/2" = 1"
 dr. by: TARIQ
 chk. by:

drawing no.
20-73F
 sheet 5 of 9



ITEM NO.	PART NO.	QUANTITY	DESCRIPTION	MATERIAL	MANUF./SUPPLIER/REMARKS
1	SIW421	1	FRAME HEAD/SILL/JAMB	6063-T6	-
2	SIW422	1	VENT	6063-T6	-
3	SIW112	AS REQD.	GLAZING BEAD (5/16" GLASS)	6063-T6	-
3.1	SIW129	AS REQD.	ALT. GLAZING BEAD (5/16" GLASS)	6063-T6	-
3A	SIW117	AS REQD.	GLAZING BULB (11/16" INSUL. GLASS)	6063-T6	-
3B	SIW108	AS REQD.	GLAZING BEAD (7/16" GLASS)	6063-T6	-
3B.1	SIW127	AS REQD.	ALT. GLAZING BEAD (7/16" GLASS)	6063-T6	-
4	5531	AS REQD.	EXT. GLAZING SPACER, DUROMETER 70±5 SHORE A	SANTOPRENE	CENTRAL PLASTICS
5	83007	AS REQD.	OUTER COMPRESSION SEAL	-	MELTPPOINT
6	83006	AS REQD.	INNER COMPRESSION SEAL	-	MELTPPOINT
7	WA-753CCLSS-2	AS REQD.	CORNER LOCK	ST. STEEL	REGENT
7A	WA-753CCLSS-3	AS REQD.	CORNER LOCK	ST. STEEL	REGENT
8	-	2/ CORNER	FRAME ASSY. SCREWS	CRS	#10 x 2" PH SMS
8A	-	2/ CORNER	VENT ASSY. SCREWS	CRS	#10 x 1-1/2" PH SMS
8B	-	1/ CORNER	VENT ASSY. SCREWS	CRS	#10 x 2" PH SMS
9	5530	AS REQD.	INTERIOR GLAZING SPACER, DUROMETER 70±5 SHORE A	TPE	ULTRAFAB
10	-	AS REQD.	FIX. VENT MOUNTING SCREWS, AT 5" FROM ENDS & 13" O.C.	CRS	#10 x 1-1/2" FH SMS
13	MPI-4573	2/ LITE	SETTING BLOCKS	EPDM	DUROMETER 85±5 SHORE A

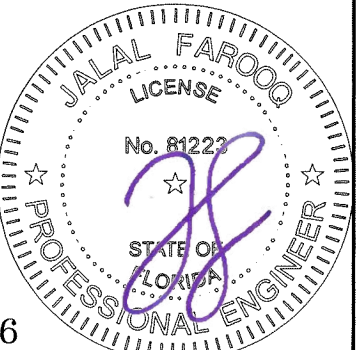
SEALANTS:

ALL FRAME AND VENT CORNERS SEALED WITH SCHNEE MOREHEAD SM-5504 SEALANT.

SERIES S-425

Sealed: 7/26/2023

FL #34706

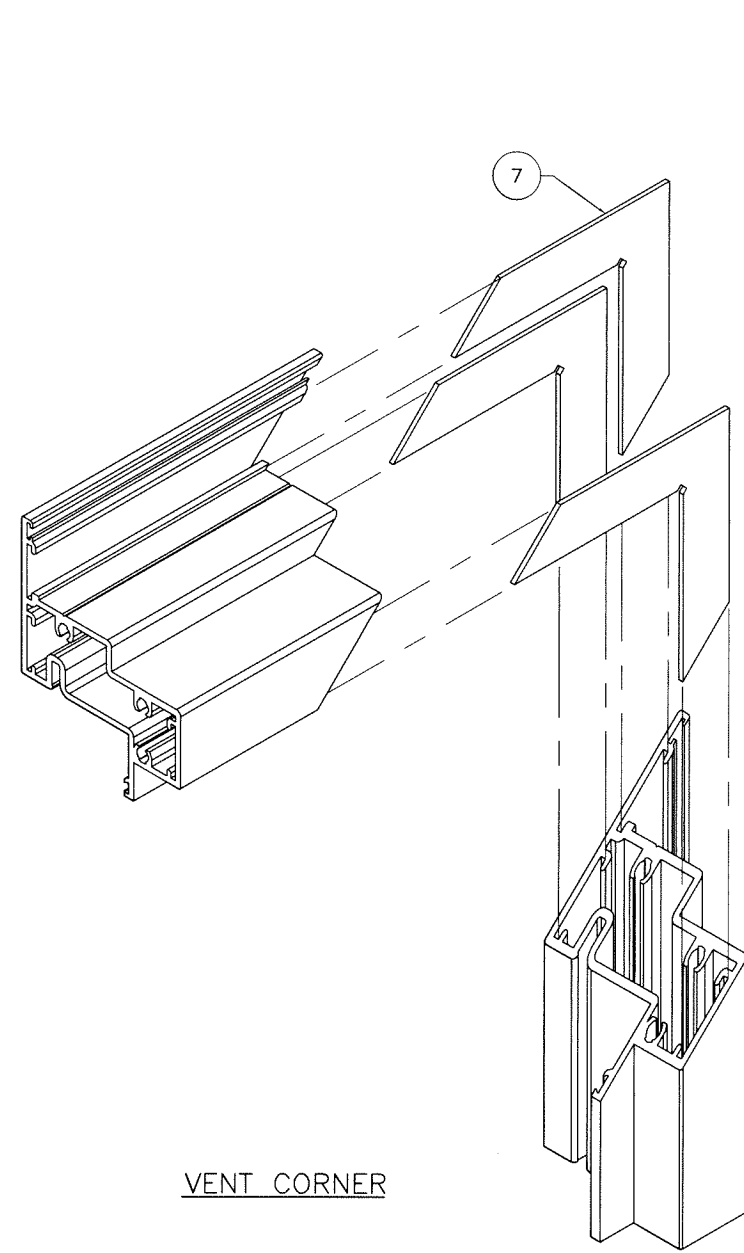


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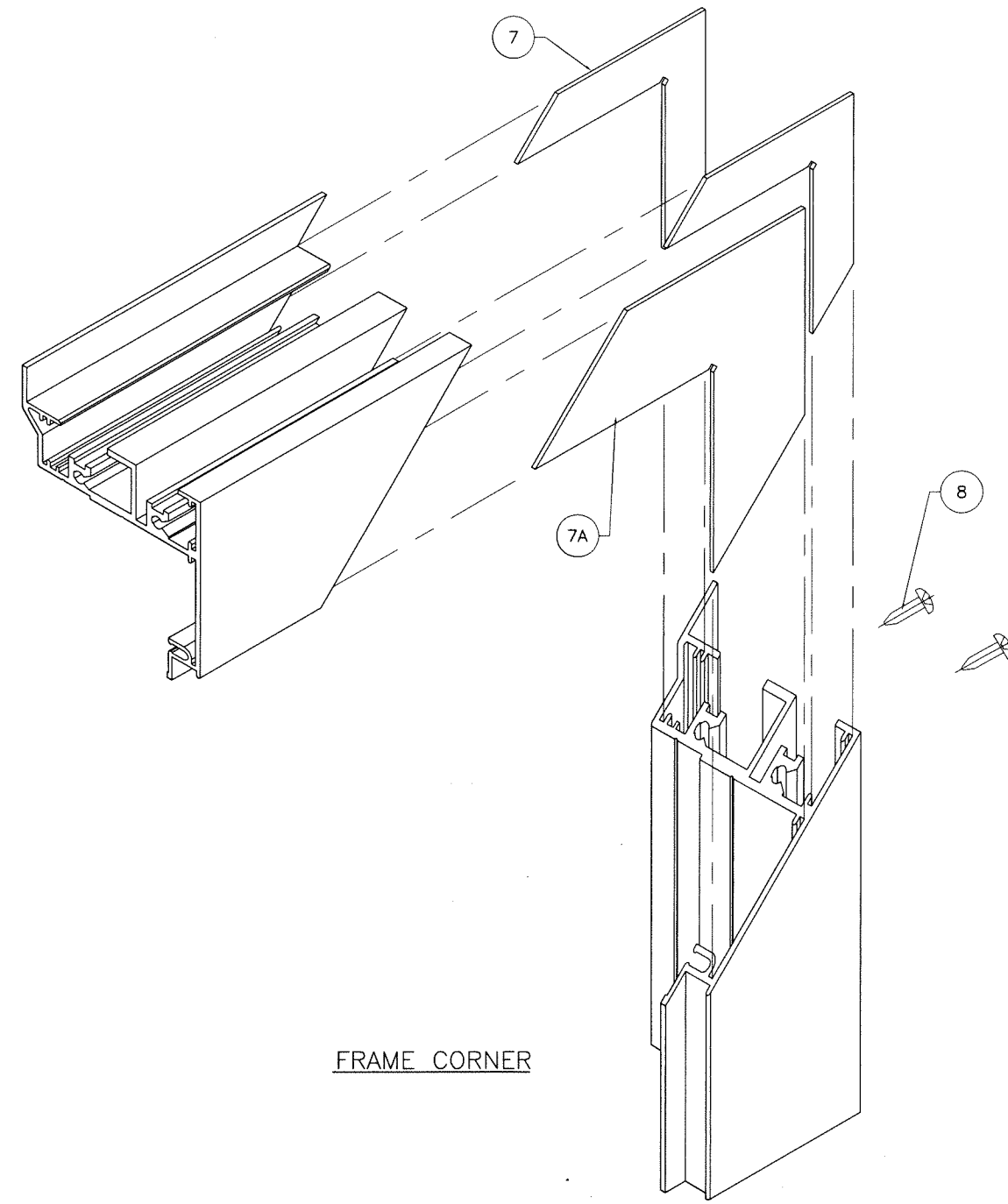
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VENT CORNER

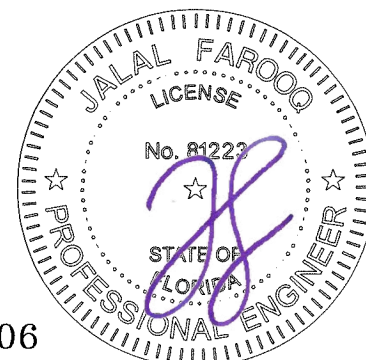


FRAME CORNER

SERIES S-425

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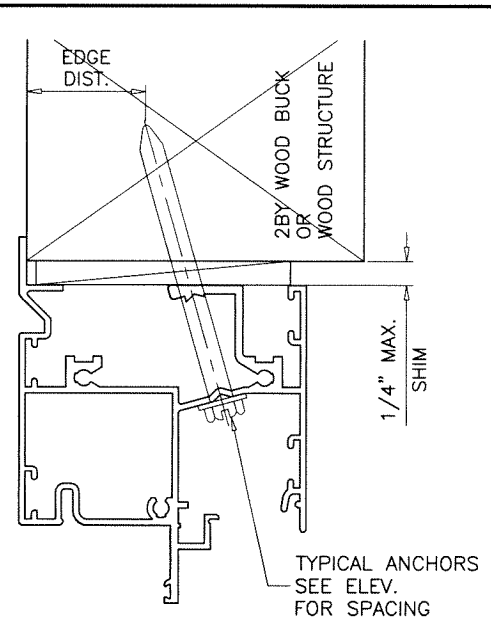
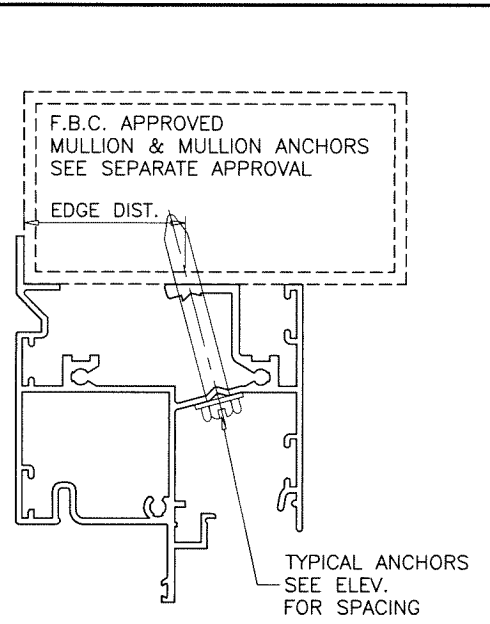
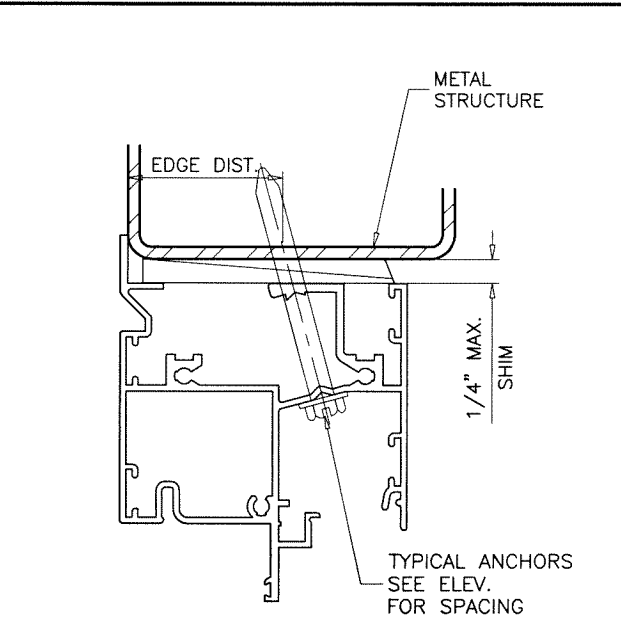
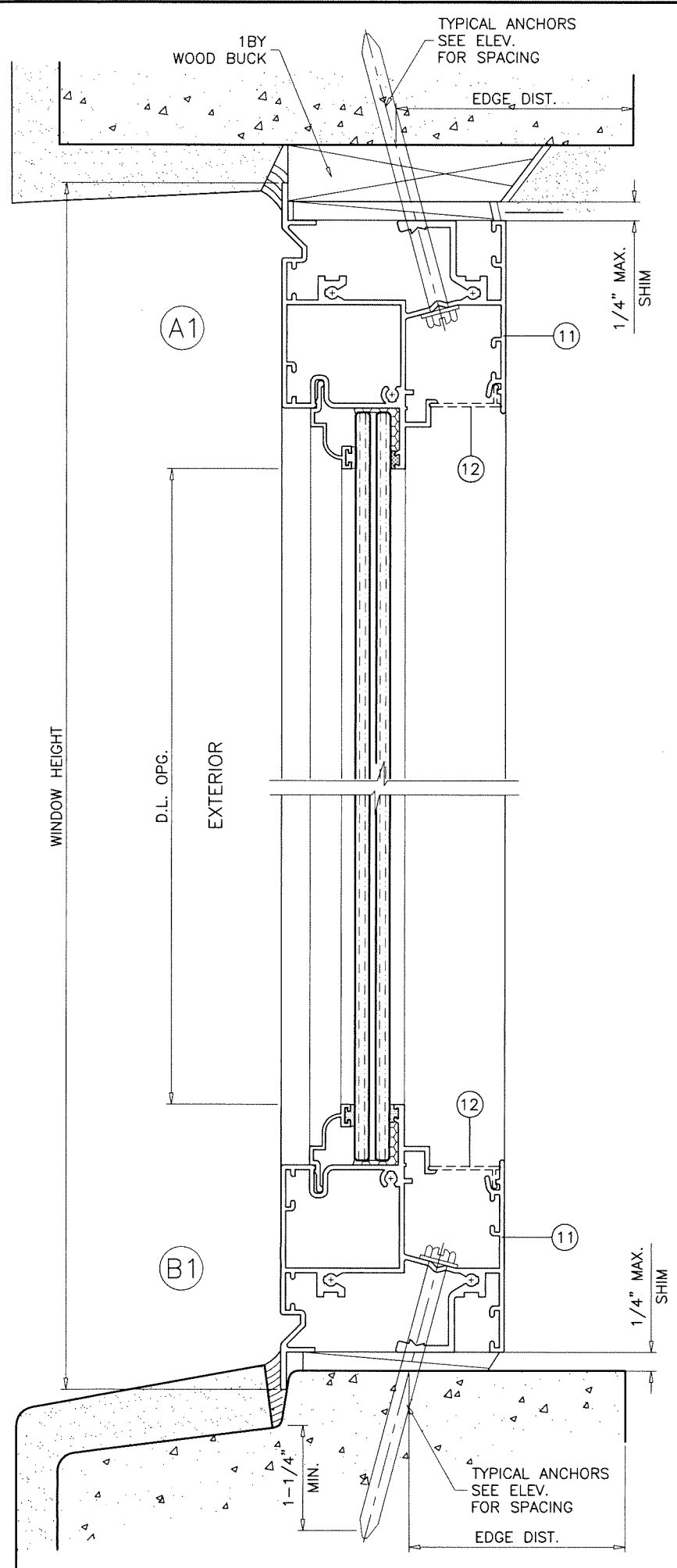
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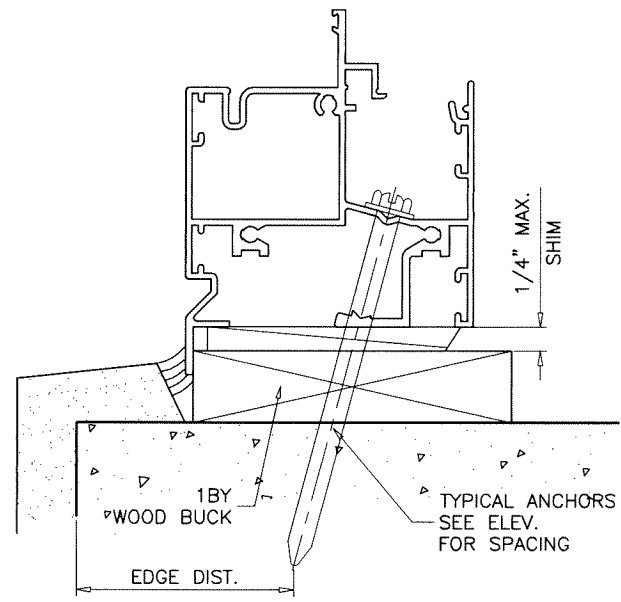
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WOOD BUCKS AND METAL STRUCTURE NOT BY 'MARVIN'
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM
AND TRANSFER THEM TO THE BUILDING STRUCTURE.



TYPICAL ANCHORS: SEE ELEV. FOR SPACING
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
 1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)
 THRU 1BY BUCKS INTO CONC. OR BLOCKS
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)
 DIRECTLY INTO CONCRETE OR BLOCKS
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)
#14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)
 INTO F.B.C. APPROVED MULLIONS
 OR
 INTO METAL STRUCTURES (HEAD/SILL/JAMBS)
 (3) THREADS MIN. PENETRATION BEYOND SUBSTRATE
 ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
 STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)
TYPICAL EDGE DISTANCE
 INTO CONCRETE AND MASONRY = 2-1/2" MIN.
 INTO WOOD STRUCTURE = 1" MIN.
 INTO METAL STRUCTURE = 3/4" MIN.
 WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
 C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

SERIES S-426

Sealed: 7/26/2023

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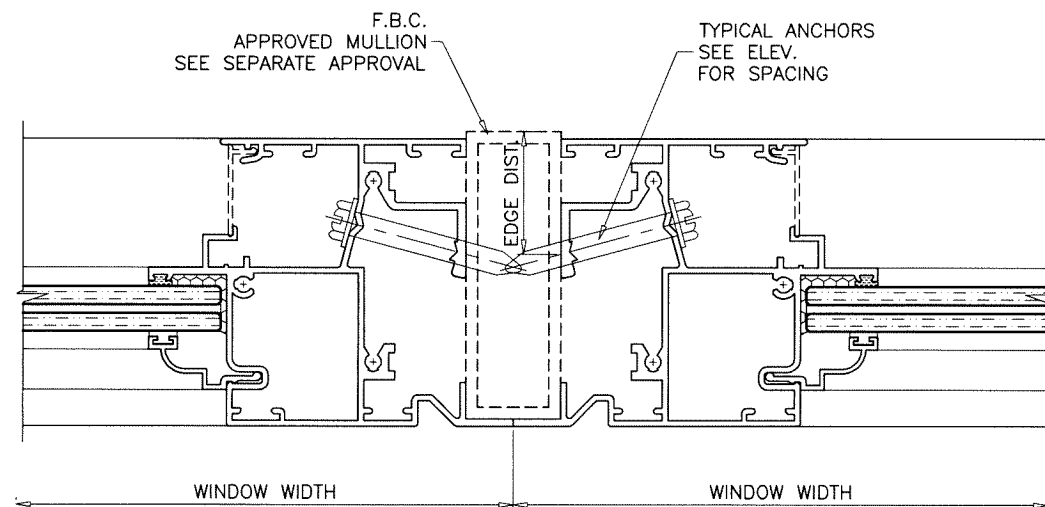
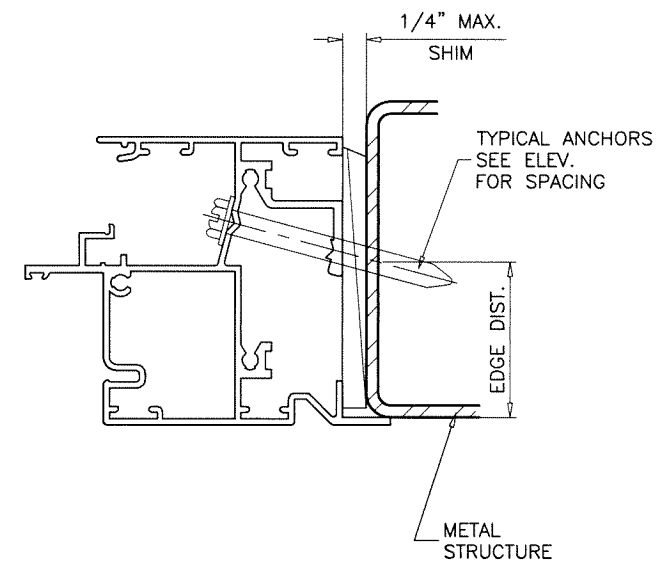
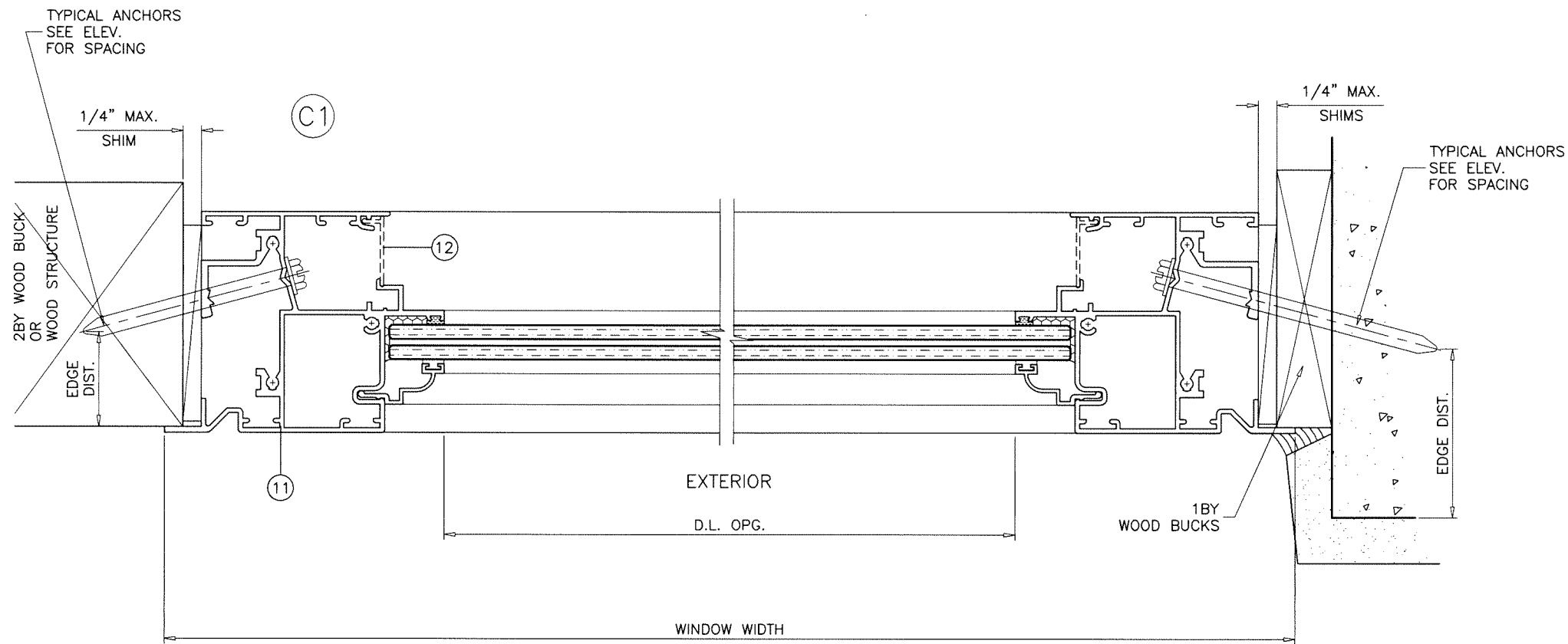
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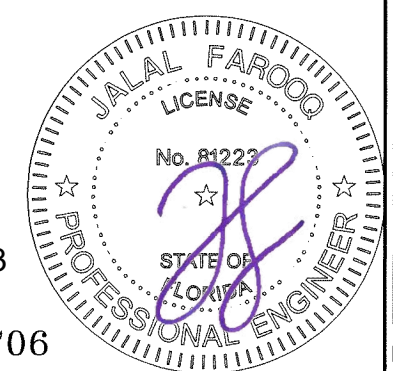
drawing no.
20-73F
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SERIES S-426

Sealed: 7/26/2023

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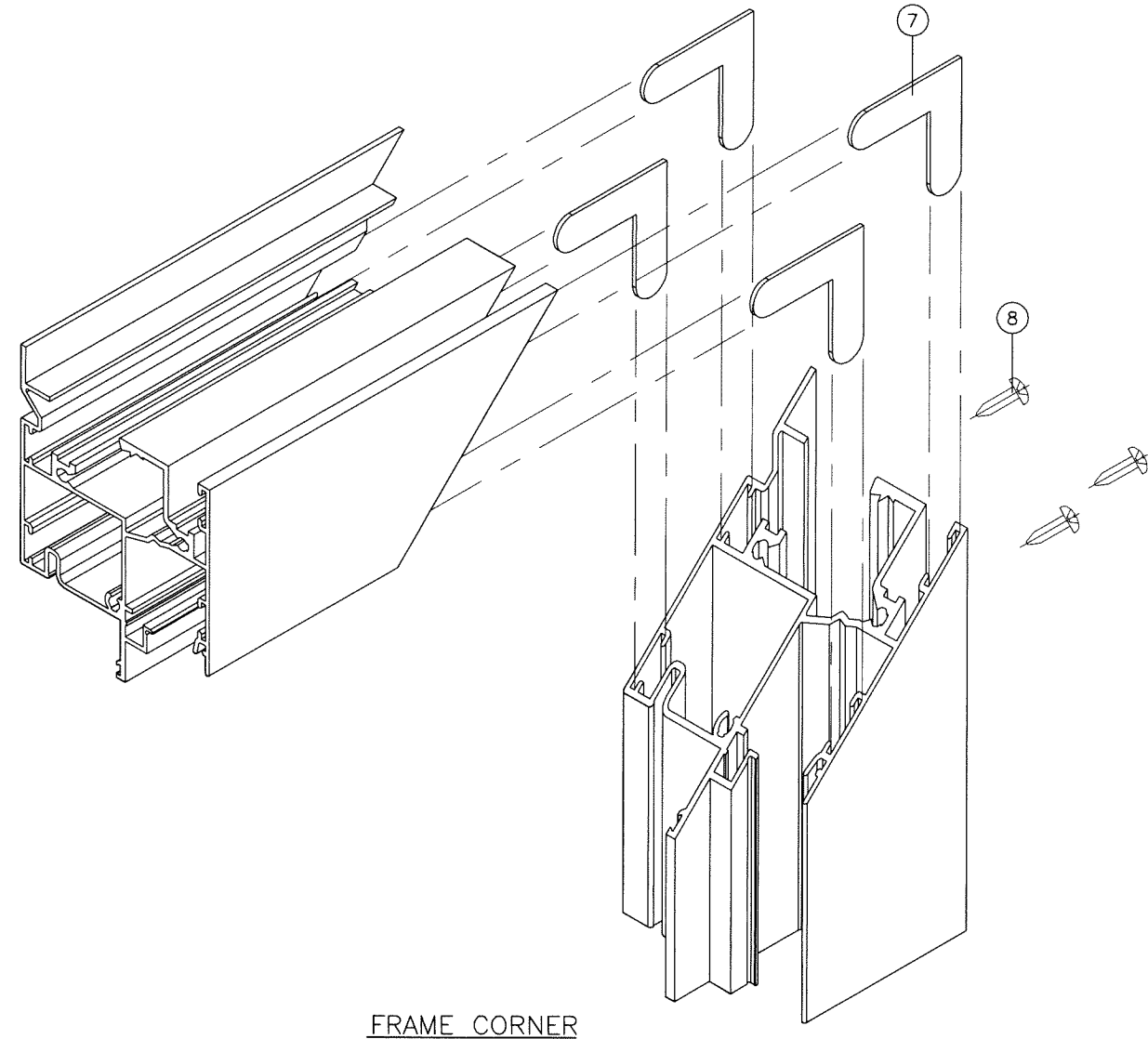
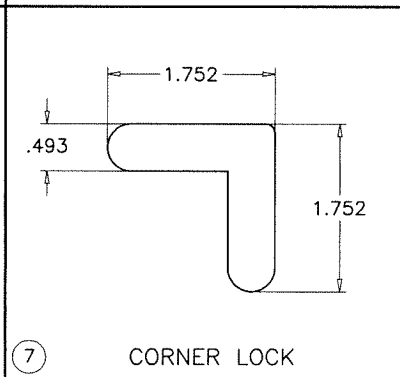
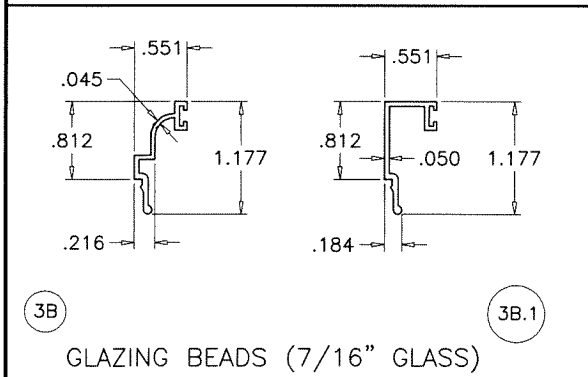
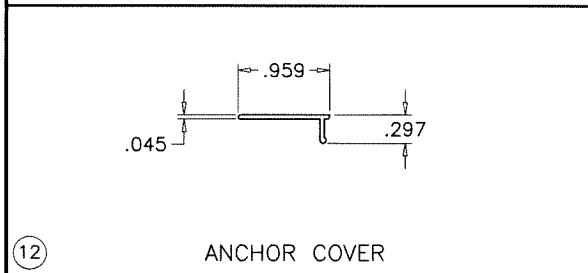
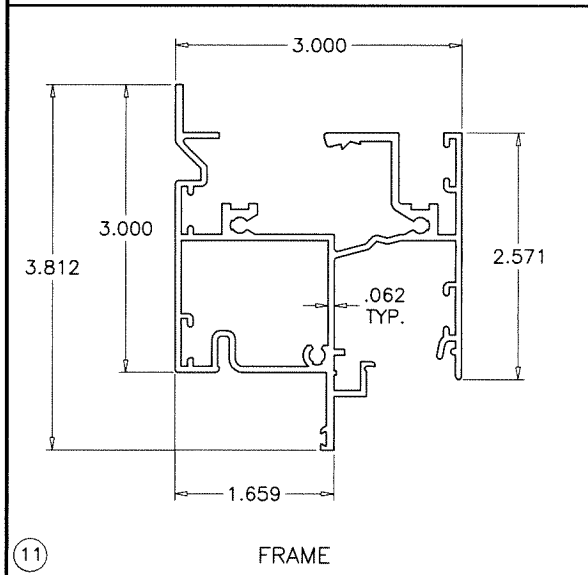
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ITEM NO.	PART NO.	QUANTITY	DESCRIPTION	MATERIAL	MANUF./SUPPLIER/REMARKS
3B	SIW108	AS REQD.	GLAZING BEAD (7/16" GLASS)	6063-T6	-
3B.1	SIW127	AS REQD.	ALT. GLAZING BEAD (7/16" GLASS)	6063-T6	-
4	5531	AS REQD.	EXT. GLAZING SPACER, DUROMETER 70±5 SHORE A	SANTOPRENE	CENTRAL PLASTICS
7	PJS40-SS	4/ CORNER	CORNER LOCK	ST. STEEL	SULLIVAN & ASSOCIATES
8	-	3/ CORNER	FRAME ASSY. SCREWS	CRS	#10 x 1-1/2" PH SMS
9	5530	AS REQD.	INTERIOR GLAZING SPACER, DUROMETER 70±5 SHORE A	TPE	ULTRAFAB
11	SIW415	4	FRAME HEAD/SILL/JAMB	6063-T6	-
12	SIW416	AS REQD.	ANCHOR COVER (OPTIONAL)	6063-T6	-
13	-	2/ LITE	SETTING BLOCKS	EPDM	DUROMETER 85±5 SHORE A

SEALANTS:

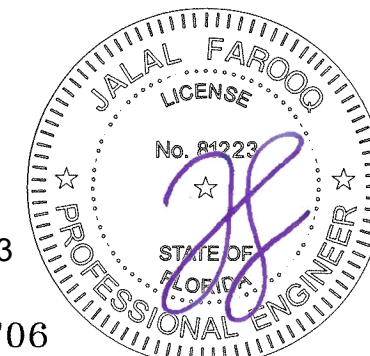
ALL FRAME AND VENT CORNERS SEALED WITH SCHNEE MOREHEAD SM-5504 SEALANT.



SERIES S-426

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