# Part 1 General

# Section Includes

## Ultimate Sliding French Door and frame complete with glazing, weather strip, hardware, insect screen, grilles-between-the-glass, simulated divided lites, raised/flat panel, jamb extension, and standard or specified anchors, trim, attachments, and accessories

## Ultimate Sliding Patio Door and frame complete with hardware, glazing, weather strip, insect screen, grilles-between-the glass, simulated divided lites, jamb extension, and standard or specified anchors, trim and attachments, and accessories

# Related Sections

## Section 01 33 00 – Submittal Procedures: Shop Drawings, Product Data, and Samples

## Section 01 62 00 – Product Options

## Section 01 63 00 – Product Substitution Procedures

## Section 01 65 00 – Product Delivery

## Section 01 66 00 – Product Storage and Handling Requirements

## Section 01 71 00 – Examination and Preparation

## Section 01 73 00 - Execution

## Section 01 74 00 – Cleaning and Waste Management

## Section 01 75 00 – Starting and Adjusting

## Section 01 76 00 – Protecting Installed Construction

## Section 06 22 00 – Millwork: Wood trim other than furnished by door and frame manufacturer

## Section 07 92 00 – Joint Sealants: Sill sealant and perimeter caulking

## Section 08 71 00 – Door Hardware: Hardware other than furnished by door and frame manufacturer

## Section 09 90 00 – Paints and Coatings: Paint and stain other than factory applied finish

# References

## American Society for Testing and Materials (ASTM):

### E283: Standard Test Method for Rate of Air Leakage through Exterior Windows, Curtain Walls, and Doors

### E330: Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

### E547: Standard Test Method for Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic

### E2190: Specification for Sealed Insulated Glass Units

### C1036: Standard Specification for Flat Glass

### E 2112: Standard Practice for Installation of Exterior Windows, Doors, and Skylights

## American Architectural Manufactures Association / Window and Door Manufactures Association (AAMA / WDMA/CSA):

### AAMA/WDMA/CSA 101/I.S.2/A440-08: North American Fenestration, Standard/Specification for windows, doors, and skylights

### AAMA/WDMA/CSA 101/I.S.2/A440-11: NAFS - North American Fenestration, Standard/Specification for windows, doors, and skylights

## WDMA I.S.4: Industry Standard for Water Repellent Preservative Treatment for Millwork

## Window and Door Manufacturers Association (WDMA): 101/I.S.2 WDMA Hallmark Certification Program

## Sealed Insulating Glass Manufactures Association / Insulating Glass Certification Council (SIGMA/IGCC)

## American Architectural Manufactures Association (AAMA): 2605: Voluntary Specification for High Performance Organic Coatings on Architectural Extrusions and Panels

## National Fenestration Rating Council (NFRC):

### 101: Procedure for Determining Fenestration Product Thermal Properties

### 200: Procedure for Determining Solar Heat Gain Coefficients at Normal Incidence

# Submittals

## Shop Drawings: Submit shop drawings under provision of Section 01 33 00.

## Product Data: Submit product data for certified options under provision of CSI MasterFormat Section 01 33 00. Product performance rating information may be provided via quote, performance rating summary (NFRC Data), or certified performance grade summary (WDMA Hallmark data).

## Samples:

1. Submit corner section under provision of CSI MasterFormat Section 01 33 00.
2. Specified performance and design requirements under provisions of CSI MasterFormat Section 01 33 00.

# Quality Assurance

## Requirements: consult local code for IBC [International Building Code] and IRC [International Residential Code] adoption year and pertinent revisions

# Delivery

## Comply with provisions of Section 01 65 00

## Deliver in original packaging and protect from weather

# Storage and Handling

## Prime and seal wood surfaces, including to be concealed by wall construction, if more than thirty (30) days will expire between delivery and installation. Seal unfinished top and bottom edges of door panels if door panels are stored at the job site more than (1) week.

## Store door panels flat on a level surface in a clean and dry storage area above ground to protect from weather under provision of Section 01660

## Condition doors to local average humidity before hanging

# Warranty

# **Complete and current warranty information is available at marvin.com/warranty. The following summary is subject to the terms, condition, limitations and exclusions set forth in the Marvin Windows and Door Limited Warranty and Products in Coastal Environments Limited Warranty Supplement:**

## Clear insulating glass with stainless steel spacers is warranted against seal failure caused by manufacturing defects and resulting in visible obstruction through the glass for twenty (20) years from the original date of purchase. Glass is warranted against stress cracks caused by manufacturing defects from (10) years from the original date of purchase.

## Standard exterior aluminum cladding finish is warranted against manufacturing defects resulting in chalk, fade and loss of adhesion (peel) per the American Manufacture’s Association’s (AAMA) Specification 2605-11 Section 8.4 and 8.9 for twenty (20) years from the original date of purchase.

## Factory applied interior finish is warranted to be free from finish defects for a period of five (5) years from the original date of purchase.

## Hardware and other non-glass components are warranted to be free from manufacturing defects for ten (10) years from the original date of purchase.

# Part 2 Products

# Manufactured Units

## Description: Factory assembled Ultimate Sliding French Door(s), as manufactured by Marvin, Ripley, Tennessee

# Frame Description

## Interior: Non Finger-Jointed Pine or finger-jointed core with non finger-jointed Pine veneer; optional non finger-jointed Mixed Grain Douglas Fir or finger-jointed core with non finger-jointed Mixed Grain Douglas Fir veneer; optional non finger-jointed White Oak or finger-jointed with non finger-jointed oak veneer; non finger-jointed Cherry or finger-jointed core with Cherry veneer; non finger-jointed Mahogany or finger-jointed core with non finger-jointed Mahogany veneer; non finger-jointed Vertical Grain Douglas Fir or finger-jointed with non finger-jointed Vertical Grain Douglas Fir veneer

### Kiln dried to moisture content no greater than twelve (12) percent at time of fabrication

### Water repellent, preservative treated in accordance with WDMA I.S.4.

## Frame exterior aluminum clad with 0.050” (1.3mm) thick extruded aluminum

## Frame width: 4 9/16” (116mm); 6 9/16” (167mm)

## Frame thickness: 1 1/16” (27mm)

## Beige or bronze fiberglass reinforced plastic (frp) sill 0.115” (3.0mm) thick, with a polycarbonate thermoplastic roller track. Red Oak, Mahogany, or Cherry interior sill liner.

### Optional beige or bronze fiberglass reinforced plastic low profile sill, 0.080 (2mm) thick, 1 ½” (38mm) drop-down profile under screen track with polycarbonate thermoplastic roller track. ADA compliant, not IZ rated.

# Panel Description

## Sliding French Interior: Finger-Jointed, or LVL Pine, Mixed Grain Douglas Fir, White Oak, Cherry, Mahogany, Vertical Grain Douglas Fir cores with non finger-jointed Pine, White Oak, Cherry, Mahogany, or Vertical Grain Douglas Fir veneers.

### Kiln dried to moisture content no greater than twelve (12) percent at time of fabrication

### Water repellent, preservative treated in accordance with WDMA I.S.4.

## Sliding Patio Interior: Laminated Veneer Lumber (LVL) core with non finger-jointed Pine, Mixed Grain Douglas Fir, White Oak, Cherry, Mahogany, Vertical Grain Douglas Fir veneer

### Kiln dried to moisture content no greater than twelve (12) percent at time of fabrication

### Water repellent, preservative treated in accordance with WDMA I.S.4.

## Panel exterior aluminum clad with 0.050” (1.3mm) thick extruded aluminum

## Panel thickness: 1 ¾” (44mm)

## Sticking Option: Standard is Ogee with optional Square Sticking

## Top rail and stile width: 4 ¾” (121mm) for Sliding French Door; 3” (72mm) for Sliding Patio Door

## Bottom rail height: 8 1/8” (206mm), 9 1/8” (232mm) for Sliding French Door with Low Profile Sill, edge glued for Sliding French Door; 3” (72mm) for Sliding Patio Door with standard sill; 3 15/16” (100) for Sliding Patio with low profile sill, face laminated.

## Panel corners glued and fastened with 5/8” x 4 inch (16mm by 102mm) fluted hardwood dowels. Removable interior vinyl glazing stops with non finger-jointed wood covers. No visible fasteners.

# Glazing

## Select quality complying with ASTM C 1036. Shall comply with 16 CFR 1201 Safety Standard for Architectural Glazing Materials.

## Glazing Method: Tempered insulating glass

## Glass fill: Air with capillary tubes, Argon

## Dual Pane thickness: 3/4"

## Glass Type: Clear; Bronze, Gray, Reflective Bronze, Tempered; Obscure; Laminated

## Glazing Options: Low E2; Low E3; Low E1, Low E2/ERS, Low E3/ERS, Low E3/E1/ERS, Low E2/E1/ERS

## Glazing Seal: Silicone bedding, exterior

# Finish

## Exterior: Aluminum Clad. Fluoropolymer modified acrylic topcoat over a primer. Meets AAMA 2605 requirements.

### Aluminum Clad color options: Bahama Brown, Bronze, Cadet Gray, Cascade Blue, Cashmere, Clay, Coconut Cream, Ebony, Evergreen, Gunmetal, Hampton Sage, Pebble Gray, Sierra White, Stone White, Suede, Wineberry, Bright Silver (pearlescent), Copper (pearlescent), Liberty Bronze (pearlescent)

### Custom colors: Contact your Marvin representative

## Interior Finish Options:

### Prime: Factory-applied water-borne acrylic primer. Meets WDMA TM-11 requirements.

### Painted Interior Finish. Factory-applied water-borne acrylic enamel. Available on Pine product only. Available in White or Designer Black. Meets WDMA TM-14 requirements.

### Factory-applied water-borne acrylic enamel clear coat. Applied in two separate coats with light sanding between coats. Available on Pine, Mahogany, Vertical Grain Douglas Fir, Mixed Grain Douglas Fir, Cherry, White Oak, Walnut. Meets WDMA TM-14 requirements.

### Factory-applied water-borne stain. Stain applied over a wood (stain) conditioner. A water-borne acrylic enamel clear coat applied in two separate coats, with light sanding coats, applied over the stain. Available on Pine, Mahogany, Vertical Grain Douglas Fir, Mixed Grain Douglas Fir, Cherry, White Oak, Walnut. Colors available: Wheat, Honey, Hazelnut, Leather, Cabernet, or Espresso. Meets WDMA TM-14 requirements.

# Hardware

## Handle Set: Zinc die-cast substrate

### Powder Coat finishes: Satin Taupe (default)

#### Optional Powder Coat finishes: White or Dark Bronze

#### Optional Metal finishes (brass substrate): Brass PVD, Antique Brass, Oil rubbed Bronze, Oil Rubbed Bronze PVD, Satin Chrome, Polished Chrome and Satin Nickel PVD

## Rollers: Two adjustable (steel) roller assemblies per operating panel

## Sliding French Locking System:

### Marvin exclusive multi-point with 2 locking hooks, stainless steel mechanism and keepers. Locking system operated at handle assembly. (Key lock cylinder – for active handles).

### Optional: Three point locking system with stainless steel keepers and mechanism. Manual head bolt is standard on inactive panel.

## Sliding Patio Locking System

### 2 point lock, zinc plated steel mechanism and keeper. Locking system operated handle assembly.

### Manual head bolt is standard on in-active panel

# Weather Strip

## Interlock weather strip between sliding panel and meeting stile on stationary panel

## Side jamb to have two sets of bulb weather strip maintaining contact with door panels

## Continuous slip coat weather strip along sill, head jamb, and meeting stiles

## Color: Beige, optional black

# Jamb Extension

## Factory applied up to 3” (76mm), for other wall thickness indicated or required (shipped loose)

## Finish: Matches interior frame finish

# Insect Screen

## Standard Sliding Screen: aluminum top hung sliding screen with adjustable rollers and replaceable bottom guide. Frame to have edge-mounted wool pile bug strip.

### Sliding screen for XO, OX, OOX, XOO, OXO, OXXO operation

### Screen mesh: Standard is Marvin Bright ViewTM. Optional Charcoal Aluminum Wire, Black Aluminum Wire, Bright Bronze Aluminum Wire, Bright Aluminum Wire.

### Standard Sliding Screen colors: Stone White, Bahama Brown, Bronze, Evergreen, Pebble Gray

## Ultimate Sliding Screen: extruded aluminum sliding top hung screen with roller bar. Top rollers adjustable up to ¼” (6mm). Replaceable bottom guide. Frame to have edge mounted wool pile bug strip.

### Sliding screen for XO, OX, OOX, XOO, OXO, OXXO operation

### Screen mesh: Standard is Marvin Bright ViewTM. Optional Charcoal Aluminum Wire, Black Aluminum Wire, Bright Bronze Aluminum Wire, Bright Aluminum Wire

### Colors: Bahama Brown, Bronze, Cadet Gray, Cascade Blue, Cashmere, Clay, Coconut Cream, Ebony, Evergreen, Gunmetal, Hampton Sage, Pebble Gray, Sierra White, Stone White, Suede, Wineberry, Bright Silver (pearlescent), Copper (pearlescent), Liberty Bronze (pearlescent)

#  Simulated Divided Lites (SDL)

## 5/8” (16mm) wide, 7/8” (22mm) wide, 1 1/8” (29mm) wide, 1 15/16” (49mm), 2 13/32” (61mm) wide with or w/out internal spacer bar

## Muntins: Pine, Mixed Grain Douglas Fir, White Oak, Cherry, Mahogany, Vertical Grain Douglas Fir

## Muntins adhere to glass with double-coated acrylic foam tape

## Sticking:

### Standard: Ogee

### Optional: Square

## Pattern: Rectangular, Cottage, Custom lite layout

## Finish: Match panel finish

#  Grilles-Between-the–Glass (GBG)

## 23/32” contoured aluminum bar

### Exterior colors: The exterior GBG color is designed to best match the Marvin Aluminum Clad color when used with Low E glass. The use of different types of glazing may alter the exterior GBG color appearance.

### Interior Color: White is the default. Optional colors: Bronze, Pebble Gray, Sierra White, Ebony (only available with Ebony exterior).

## Optional flat aluminum spacer bar. Contact your Marvin representative.

## Pattern: Rectangular, Cottage, Custom lite layout

#  Raised or Flat Panels (Sliding French Only)

## Stamped raised panel uses .080 aluminum to the exterior with foam backing. Core is medium density fiberboard (MDF) with non finger-jointed wood laminate to the interior. Available bare wood or selected interior finish. Exterior matches aluminum clad color.

## Flat panel uses .125” aluminum to the exterior. Core is medium density fiberboard (MDF) with non finger-jointed wood laminate to the interior. Available bare wood or selected interior finish. Exterior matches aluminum clad color.

## Utilizes a 4 ¾” (121mm)intermediate rail. Visible panel height is 12 1/64” (305mm).

#  Accessories and Trim

## Installation and Hardware Accessories:

### Factory installed vinyl nailing/drip cap

### Installation brackets: 6 3/8” (162mm), 9 3/8” (238mm), 15 3/8” (390mm)

### Masonry brackets: 6” (152mm), 10” (254mm)

## Aluminum Extrusions:

### Profile: Brick mould casing, flat casing, stucco brick mould, stucco flat casing, frame expander, jamb extender, mullion cover, mullion expander - as indicated on drawings

### Finish: Match exterior frame finish

#  Lock Status Sensor (Optional)

1. Lock Status Sensor
2. Lock Status Sensor
3. Unit is factory-prepared for an integrated lock status sensor system. Contact sensor mounted inside the boundaries of the operating panel. Refer to **Lock Status Sensor Installation Instructions**.
4. Lock Status Sensor wireless only.
	1. Only wireless option available. Requires purchase of secondary transmitter for operation. Marvin will prep for this option.
5. For Sliding Doors, the **sensor** will always be integrated into the locking hardware system.
6. The **actuator** (keyed or thumb turn) is integrated into the locking hardware system.

**Part 3 Execution**

* 1. **Examination**

## Verification of Condition: Before installation, verify openings are plumb, square and of proper dimensions as required in Section 01 71 00. Report frame defects or unsuitable conditions to the General contractor before proceeding.

## Acceptance of Condition: Beginning on installation confirms acceptance of existing conditions.

* 1. **Installation**

## Comply with Section 01 73 00.

## Assemble and install window/door unit(s) according to manufacturer’s instruction and reviewed shop drawing.

## Install sealant and related backing materials at perimeter of unit or assembly in accordance with Section 07 92 00 Joint Sealants. Do not use expansive foam sealant.

## Install accessory items as required.

## Use finish nails to apply wood trim and mouldings.

* 1. **Field Quality Control**
1. Remove visible labels and adhesive residue according to manufacturer’s instruction.

## Unless otherwise specified, air leakage resistance tests shall be conducted at a unifrm static pressure of 75 Pa (~1.57 psf). The maximum allowable rate of air leakage shall not exceed 2.3 L/sm2 (~0.45 cfm/ft2).

## Unless otherwise specified, water penetration resistance testing shall be conducted per AAMA 502 and ASTM E1105 at 2/3 of the fenestration products design pressure (DP) rating using “Procedure  B” – cyclic static air pressure difference.  Water penetration shall be defined in accordance with the test method(s) applied.

# Cleaning

## Newly installed fenestration products shall be field tested in accordance with AAMA 502 and ASTM E1105..

## Leave windows and glass in a clean condition. Final cleaning as required in Section 01 74 00.

# Protecting Installed Construction

## Comply with Section 07 76 00.

## Protecting windows from damage by chemicals, solvents, paint or other construction operations that may cause damage.

End of Section