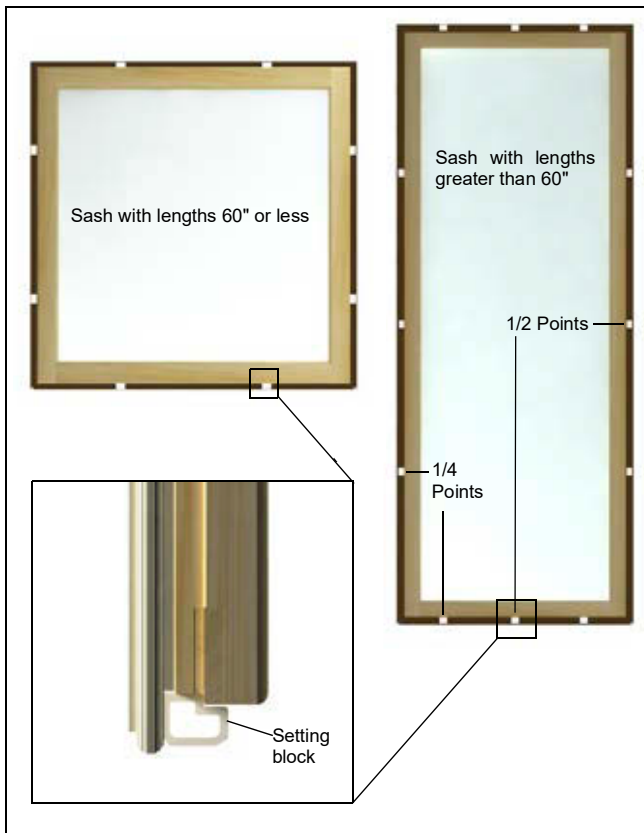


## Stationary Kit Includes:

8-Stationary Sash Setting Blocks  
28- #8x1" screws

*NOTE: Ultimate Casement/Awning Stationary Sash shipped separate from the frame requires the installer to apply setting blocks to the sash prior to installing the sash into the frame. 2 kits are necessary for units with stiles or rails over 60" (1524).*

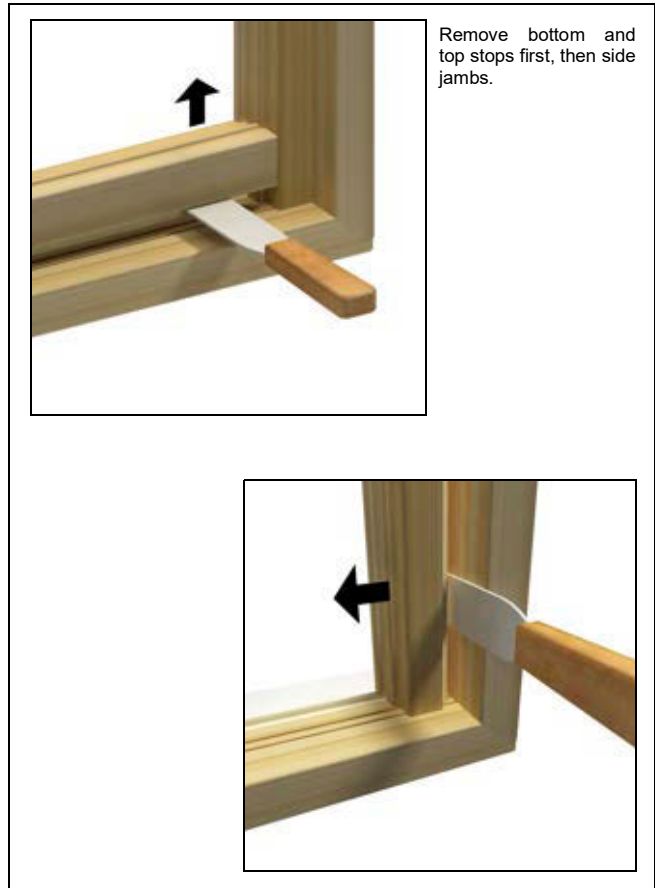
1. Remove backing from adhesive tape on the setting block.
2. Attach setting blocks to the stationary sash. Follow these guidelines:
  - Sash that are 60" or less in length or width apply two (2) setting blocks at quarter points on the top rail, bottom rail and both stiles. See figure 1.
  - Sash that are greater than 60" apply setting blocks at quarter points around the perimeter of the sash and one (1) at the center of each stile and rail. See figure 1.



**Figure 1** Apply sash setting blocks.

*NOTE: Additional remaining sash setting blocks may be placed along the bottom of the sash for added support.*

3. Remove the interior stops from the frame (stops are fastened to the frame with a vinyl barb). Use a stiff putty knife and carefully pry the stop away from the frame. Set these aside for reuse later. See figure 2.



**Figure 2** Remove stops.



**Figure 3** Installing stationary sash and fastening in frame.



### Seek Assistance

When the unit is already installed in the opening, it is best to have help from another person to safely install the stationary sash.

4. From the exterior, set the sash into the frame. Make sure the sash is oriented correctly (sealant is at the top of the stile to rail cope joint). See figure 3.

5. With help holding the sash in place, screw the sash to the frame through the stationary brackets using the supplied screws. See figure 3.
6. Replace stops, side stops first then top and bottom. Make sure the barb on the stop is seated completely.